

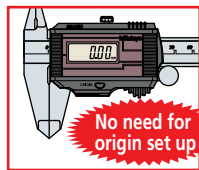
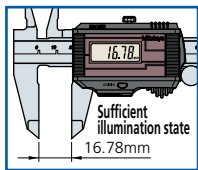
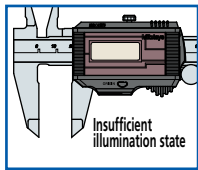
# Super Caliper--Solar Powered

**SERIES 500 — No battery or origin reset needed for IP67 Digital Caliper**



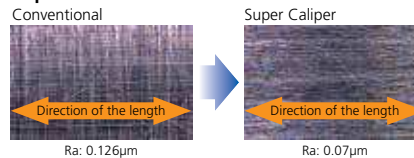
## FEATURES

- With no annoying origin restoration necessary, a measurement can be started at any time and without restrictions on operating speed.



- This unique\* eco-friendly solar-powered Super Caliper requires no battery.  
\*According to Mitutoyo investigation in January, 2005
- The impact resistance of the display unit has been increased for improved usability in workshop conditions.
- IP67 protection ensures waterproof reliability.
- This Super Caliper uses components that do not contain harmful substances and is compatible with RoHS Directives.
- Supplied in fitted plastic case.

### Improvement in surface finish of beam



500-784

## SPECIFICATIONS

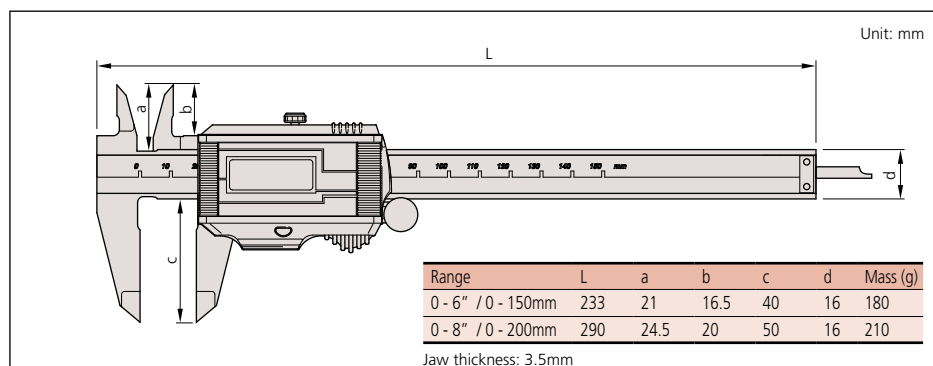
Metric			
Range	Order No.	Accuracy	Resolution
0 - 150mm	<b>500-776</b>	±0.02mm	0.01mm
0 - 150mm	<b>500-774*</b>	±0.02mm	0.01mm
0 - 200mm	<b>500-777</b>	±0.02mm	0.01mm
0 - 200mm	<b>500-775*</b>	±0.02mm	0.01mm

\*Without SPC data output

Inch/Metric			
Range	Order No.	Accuracy	Resolution
0 - 6" / 0 - 150mm	<b>500-786</b>	±.001"	.0005" / 0.01mm
0 - 6" / 0 - 150mm	<b>500-784*</b>	±.001"	.0005" / 0.01mm
0 - 8" / 0 - 200mm	<b>500-787</b>	±.001"	.0005" / 0.01mm
0 - 8" / 0 - 200mm	<b>500-785*</b>	±.001"	.0005" / 0.01mm

\*Without SPC data output

## DIMENSIONS AND MASS



## Technical Data

- Accuracy: Refer to the list of specifications
- Resolution: .0005" / 0.01mm or 0.01mm
- Repeatability: .0005" / 0.01mm
- Display: LCD
- Length standard: ABSOLUTE electromagnetic induction linear encoder
- Max. response speed: Unlimited
- Battery: Solar cell\*
- Dust/Water protection level: IP67
- \*Can be used continuously above 60 lux ambient illumination.

## Function

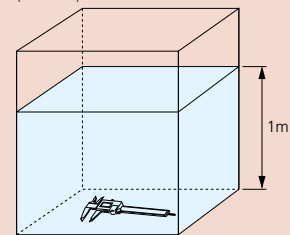
- Origin-set, inch/mm conversion (on inch/metric models only)
- Alarm: Counting value composition error

## Optional Accessories

- 05CZA624:** SPC cable with data switch (40" / 1m)
- 05CZA625:** SPC cable with data switch (80" / 2m)

## IP67 protection level

- Level 6: Dust-tight  
No ingress of dust.
- Level 7: Protected against the effects of temporary immersion in water.  
Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed 1 meter in water under standardized conditions of pressure and time (30 min.).



## About the charge function (Super Caliper)

The minimum illumination required in the uncharged state is 60 lux. As shown in the table, JIS Z 9110 Artificial Illumination Intensity Standard, this Super Caliper can be used without problems in a normal work environment.

The charge function allows the operator to use this Super Caliper without interrupting work even if the ambient illumination is temporarily insufficient.

- In the fully charged state, this Super Caliper can operate for approximately an hour in an environment of 50lux illumination (less than the minimum necessary illumination intensity).
- The time necessary for full charge differs, depending on the charging conditions. If this Super Caliper is left unused in an illumination of 500 lux (usual for manufacturing environments), it takes approximately one hour to reach full charge.

# ABSOLUTE Super Caliper

**SERIES 500 — No battery or origin reset needed**

Mitutoyo's Absolute Solar Digimatic Caliper retains its origin point for the entire life of the caliper, even the display turns off. At 60 Lux and higher, the ABSOLUTE solar caliper is turned on ready to start measurement.

## FEATURES

- No more repeated zero setting caused by low-light intensity.
- Hard-coated solar panel for increased durability.
- No fear for overspeed errors.
- With thumb roller.
- Supplied in fitted plastic case.



500-474

## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm or 0.01mm  
 Repeatability: .0005" / 0.01mm  
 Display: LCD  
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed: Unlimited  
 Battery: Solar cell\*

## Function

Origin-set, Data hold, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Counting value composition error

## Optional Accessories

- 959143:** Data hold unit (SPC output model only)
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)

## SPECIFICATIONS

### Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 100mm	<b>500-443</b>	±0.02mm	0.01mm	ø1.9mm round depth bar
0 - 100mm	<b>500-453*</b>	±0.02mm	0.01mm	ø1.9mm round depth bar
0 - 150mm	<b>500-444</b>	±0.02mm	0.01mm	
0 - 150mm	<b>500-454*</b>	±0.02mm	0.01mm	
0 - 200mm	<b>500-445</b>	±0.02mm	0.01mm	
0 - 200mm	<b>500-455*</b>	±0.02mm	0.01mm	

\*without SPC data output

### Inch/Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 4" / 0 - 100mm	<b>500-463</b>	±.001"	.0005" / 0.01mm	.075" round depth bar
0 - 4" / 0 - 100mm	<b>500-473*</b>	±.001"	.0005" / 0.01mm	.075" round depth bar
0 - 6" / 0 - 150mm	<b>500-464</b>	±.001"	.0005" / 0.01mm	
0 - 6" / 0 - 150mm	<b>500-474*</b>	±.001"	.0005" / 0.01mm	
0 - 8" / 0 - 200mm	<b>500-465</b>	±.001"	.0005" / 0.01mm	
0 - 8" / 0 - 200mm	<b>500-475*</b>	±.001"	.0005" / 0.01mm	

\*without SPC data output

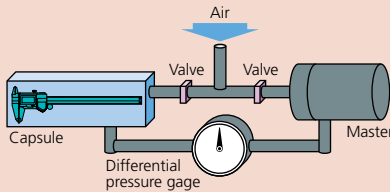
## DIMENSIONS AND MASS

Range	L	a	b	c	Mass (g)
0 - 4" / 0 - 100mm	182	40	21	16.5	125
0 - 6" / 0 - 150mm	233	40	21	16.5	150
0 - 8" / 0 - 200mm	290	50	24.5	20	180



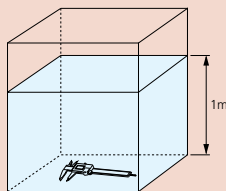
## Air leakage detection system used for water-proof testing

Generally, air leakage tests are performed to evaluate water resistance. Testing begins by placing a measuring tool into the capsule. Next, air with equivalent pressure is supplied to the capsule and the master, then the valves are closed. If none of the air in the capsule seeps into the measuring tool, the capsule's air pressure will remain equal to that of the master, and the differential pressure gage will continue to point to the center. However, if some air seeps into the measuring tool, it will create an air pressure difference in the amount indicated by the differential pressure gage. Thus, detection of air pressure differences is used as a criterion for judging leakage. Every single unit of the ABS Coolant Proof calipers and Coolant Proof micrometer is tested this way for air leakage to help ensure product quality.



## IP67 protection level

- Level 6: Dust-tight  
No ingress of dust.
- Level 7: Protected against the effects of temporary immersion in water.  
Ingress of water in quantities causing harmful effects shall not be possible when the enclosure is temporarily immersed 1 meter in water under standardized conditions of pressure and time (30 min.).



## SPECIFICATIONS

### Metric IP67 model

Range	Order No.	Accuracy	Resolution	Remarks
0-150mm	<b>500-702-20*</b>	+/-0.02mm	0.01mm	
0-150mm	<b>500-712-20</b>	+/-0.02mm	0.01mm	
0-150mm	<b>500-719-20</b>	+/-0.02mm	0.01mm	dia. 1.9mm rod depth bar
0-150mm	<b>500-721-20</b>	+/-0.02mm	0.01mm	carbide-tipped jaws for ID measurement
0-150mm	<b>500-723-20</b>	+/-0.02mm	0.01mm	carbide-tipped jaws for OD & ID measurement
0-200mm	<b>500-703-20*</b>	+/-0.02mm	0.01mm	
0-200mm	<b>500-713-20</b>	+/-0.02mm	0.01mm	
0-200mm	<b>500-722-20</b>	+/-0.02mm	0.01mm	carbide-tipped jaws for ID measurement
0-200mm	<b>500-724-20</b>	+/-0.02mm	0.01mm	carbide-tipped jaws for OD & ID measurement
0-300mm	<b>500-704-10*</b>	+/-0.03mm	0.01mm	
0-300mm	<b>500-714-10</b>	+/-0.03mm	0.01mm	

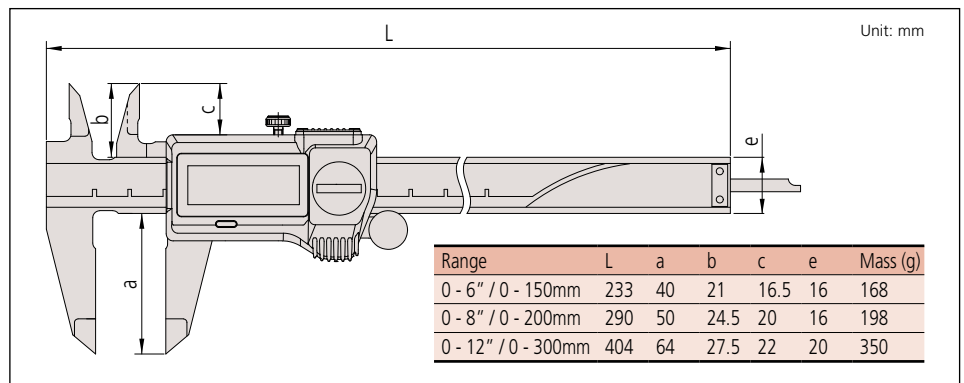
\*without SPC data output

### Inch/Metric IP67 model

Range	Order No.	Accuracy	Resolution	Remarks
0-6" / 0-150mm	<b>500-752-20*</b>	+/- .001"	.0005" / 0.01mm	
0-6" / 0-150mm	<b>500-762-20</b>	+/- .001"	.0005" / 0.01mm	
0-6" / 0-150mm	<b>500-768-20*</b>	+/- .001"	.0005" / 0.01mm	.075" rod depth bar
0-6" / 0-150mm	<b>500-769-20</b>	+/- .001"	.0005" / 0.01mm	.075" rod depth bar
0-6" / 0-150mm	<b>500-731-20*</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-6" / 0-150mm	<b>500-735-20</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-6" / 0-150mm	<b>500-733-20*</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-6" / 0-150mm	<b>500-737-20</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-8" / 0-200mm	<b>500-753-20*</b>	+/- .001"	.0005" / 0.01mm	
0-8" / 0-200mm	<b>500-763-20</b>	+/- .001"	.0005" / 0.01mm	
0-8" / 0-200mm	<b>500-732-20*</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-8" / 0-200mm	<b>500-736-20</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD measurement
0-8" / 0-200mm	<b>500-734-20*</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-8" / 0-200mm	<b>500-738-20</b>	+/- .001"	.0005" / 0.01mm	carbide-tipped jaws for OD & ID measurement
0-12" / 0-300mm	<b>500-754-10*</b>	+/- .0015"	.0005" / 0.01mm	
0-12" / 0-300mm	<b>500-764-10</b>	+/- .0015"	.0005" / 0.01mm	

\*without SPC data output

## DIMENSIONS AND MASS

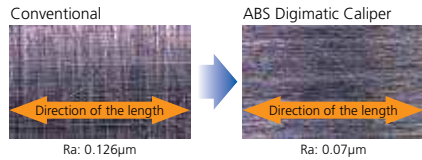


# ABSOLUTE Digimatic Caliper

**SERIES 500 — with Exclusive ABSOLUTE Encoder Technology**

Mitutoyo's absolute Digimatic Caliper is the next generation of electronic calipers. It keeps track of its origin point once set. Whenever turned on, the large LCD displays the actual slider position ready to start measurement. No more repeated zero setting is necessary with the absolute encoder technology, as well as no more concern for overspeed errors.

**High-quality guide surface finish for smooth slider movement.**

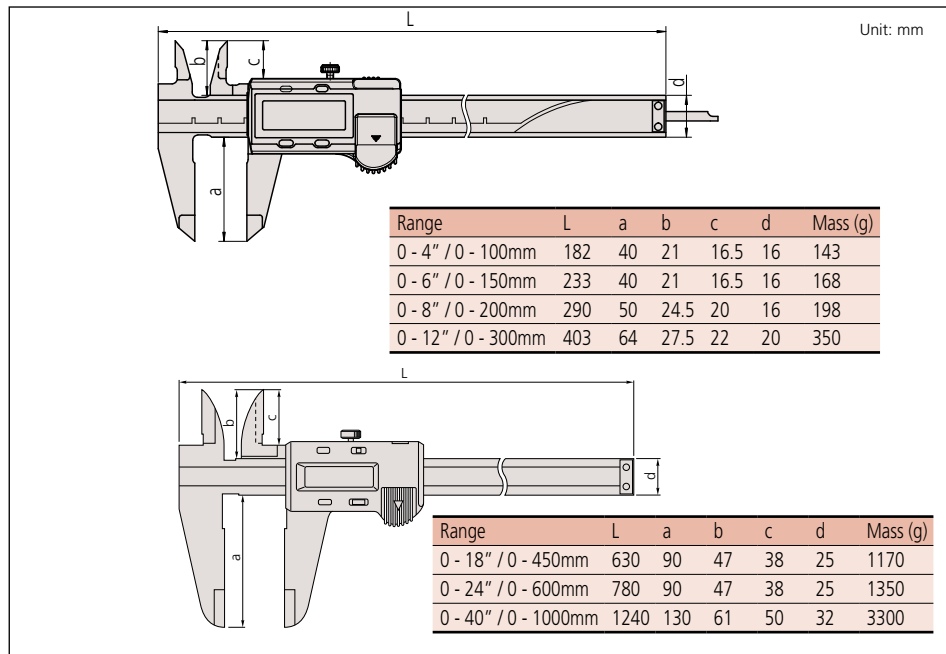


## FEATURES

- Large and clear LCD readout.
- The ZERO/ABS key allows the display to be zero-set at any slider position along the scale for incremental comparison measurements. This switch also will allow return to the absolute (ABS) coordinate and display of the true position from the origin point (usually jaws-closed point).
- Data Hold Unit (959143) is optional.
- Carbide-tipped jaw-type calipers are also available.
- Thumb roller included only on calipers up to and including 12" or 300mm.
- Supplied in fitted plastic case. Except 40" / 1000mm supplied in wooden case.



## DIMENSIONS AND MASS



The new Mitutoyo ABS Digimatic Caliper line with exclusive AOS sensor technology. The patented Advanced Onsite Sensor (AOS) offers improved measurement dependability by increasing resistance to harsh workshop conditions.

## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm or 0.01mm  
 Repeatability: .0005"/0.01mm  
 Display: LCD  
 Length standard:  
 ABSOLUTE electromagnetic induction type linear encoder (200mm and smaller models)  
 ABSOLUTE electrostatic capacitance type linear encoder (300mm and larger models)  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

## Function

Origin-set, Zero-setting, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)

**959143**



**959149**





500-506-10

500-502-10

500-501-10

500-500-10

## SPECIFICATIONS

### Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 100mm	<b>500-150-30</b>	±0.02mm	0.01mm	ø1.9mm rod depth bar
0 - 150mm	<b>500-151-30</b>	±0.02mm	0.01mm	—
0 - 150mm	<b>500-154-30</b>	±0.02mm	0.01mm	Carbide-tipped jaws for OD measurement
0 - 150mm	<b>500-155-30</b>	±0.02mm	0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 150mm	<b>500-158-30</b>	±0.02mm	0.01mm	ø1.9mm rod depth bar
0 - 200mm	<b>500-152-30</b>	±0.02mm	0.01mm	—
0 - 200mm	<b>500-156-30</b>	±0.02mm	0.01mm	Carbide-tipped jaws for OD measurement
0 - 200mm	<b>500-157-30</b>	±0.02mm	0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 300mm	<b>500-153</b>	±0.03mm	0.01mm	—
0 - 450mm	<b>500-500-10</b>	±0.05mm	0.01mm	Without Thumb Roller
0 - 600mm	<b>500-501-10</b>	±0.05mm	0.01mm	Without Thumb Roller
0 - 1000mm	<b>500-502-10</b>	±0.07mm	0.01mm	Without Thumb Roller

### Inch/Metric

Range	Order No.	Accuracy	Resolution	Remarks
0 - 4" / 0 - 100mm	<b>500-170-30</b>	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 4" / 0 - 100mm	<b>500-195-30*</b>	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 6" / 0 - 150mm	<b>500-171-30</b>	±.001"	.0005" / 0.01mm	—
0 - 6" / 0 - 150mm	<b>500-174-30</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 6" / 0 - 150mm	<b>500-175-30</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 6" / 0 - 150mm	<b>500-178-30</b>	±.001"	.0005" / 0.01mm	.075" rod depth bar
0 - 6" / 0 - 150mm	<b>500-196-30*</b>	±.001"	.0005" / 0.01mm	—
0 - 6" / 0 - 150mm	<b>500-159-30*</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 6" / 0 - 150mm	<b>500-160-30*</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 8" / 0 - 200mm	<b>500-172-30</b>	±.001"	.0005" / 0.01mm	—
0 - 8" / 0 - 200mm	<b>500-176-30</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 8" / 0 - 200mm	<b>500-177-30</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 8" / 0 - 200mm	<b>500-197-30*</b>	±.001"	.0005" / 0.01mm	—
0 - 8" / 0 - 200mm	<b>500-163-30*</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 8" / 0 - 200mm	<b>500-164-30*</b>	±.001"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 12" / 0 - 300mm	<b>500-173</b>	±.0015"	.0005" / 0.01mm	—
0 - 12" / 0 - 300mm	<b>500-167</b>	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 12" / 0 - 300mm	<b>500-168</b>	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 12" / 0 - 300mm	<b>500-193*</b>	±.0015"	.0005" / 0.01mm	—
0 - 12" / 0 - 300mm	<b>500-165*</b>	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD measurement
0 - 12" / 0 - 300mm	<b>500-166*</b>	±.0015"	.0005" / 0.01mm	Carbide-tipped jaws for OD & ID measurement
0 - 18" / 0 - 450mm	<b>500-505-10</b>	±.002"	.0005" / 0.01mm	Without Thumb Roller
0 - 24" / 0 - 600mm	<b>500-506-10</b>	±.002"	.0005" / 0.01mm	Without Thumb Roller
0 - 40" / 0 - 1000mm	<b>500-507-10</b>	±.003"	.0005" / 0.01mm	Without Thumb Roller

\*without SPC data output

# Dial Caliper

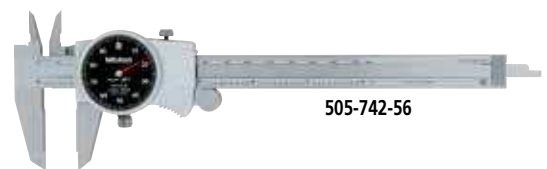
## SERIES 505

### FEATURES

- New designed dial movement for ultra-smooth sliding and high-shock protection.
- Improved finish on sliding surfaces for longevity.
- New face for improved readability.
- Removal of TiN coating on sliding surfaces without sacrificing wear life.
- Lock screw for dial bezel and for holding the sliding jaw position.
- Can measure OD, ID, depth and steps.
- Models available with carbide-tipped OD and ID jaws.
- Supplied in fitted plastic case.



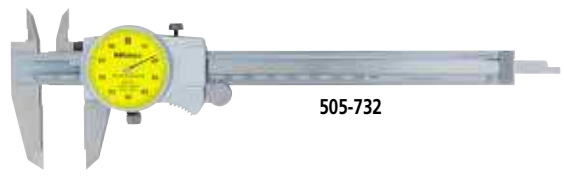
505-746



505-742-56



505-745



505-732



.100" per revolution



.200" per revolution



1mm per revolution



2mm per revolution

### SPECIFICATIONS

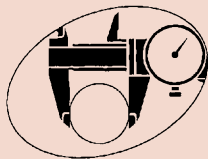
**Metric** 1mm Per One Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-150mm	505-732	+/-0.03mm	0.01mm	—
0-200mm	505-733	+/-0.03mm	0.01mm	—

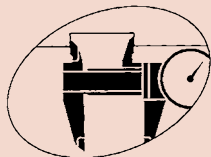
**Metric** 2mm Per One Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-150mm	505-730	+/-0.03mm	0.02mm	—
0-150mm	505-734	+/-0.03mm	0.02mm	Carbide-tipped jaws for OD measurement
0-150mm	505-735	+/-0.03mm	0.02mm	Carbide-tipped jaws for OD & ID measurement
0-200mm	505-731	+/-0.03mm	0.02mm	—
0-300mm	505-745	+/-0.04mm	0.02mm	—

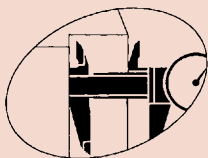
## Measurement Applications



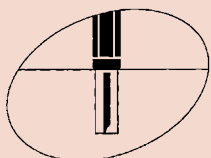
1. Outside measurement



2. Inside measurement



3. Step measurement



4. Depth measurement

## SPECIFICATIONS

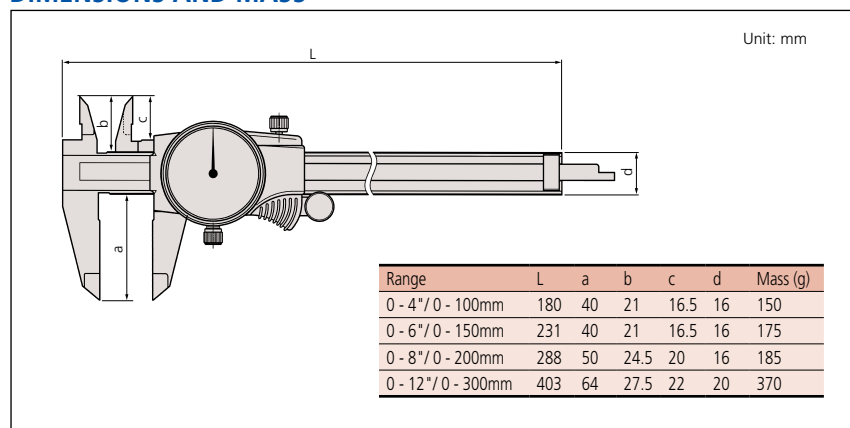
**Inch** .1" Per Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-6"	<b>505-742</b>	+/- .001"	.001"	-
0-6"	<b>505-742-51</b>	+/- .001"	.001"	Blue Dial Face
0-6"	<b>505-742-52</b>	+/- .001"	.001"	Purple Dial Face
0-6"	<b>505-742-53</b>	+/- .001"	.001"	Green Dial Face
0-6"	<b>505-742-54</b>	+/- .001"	.001"	Red Dial Face
0-6"	<b>505-742-55</b>	+/- .001"	.001"	Orange Dial Face
0-6"	<b>505-742-56</b>	+/- .001"	.001"	Black Dial Face
0-6"	<b>505-736</b>	+/- .001"	.001"	Carbide-tipped jaws for OD measurement
0-6"	<b>505-738</b>	+/- .001"	.001"	Carbide-tipped jaws for OD & ID measurement
0-8"	<b>505-743</b>	+/- .002"	.001"	-
0-8"	<b>505-737</b>	+/- .002"	.001"	Carbide-tipped jaws for OD measurement
0-8"	<b>505-739</b>	+/- .002"	.001"	Carbide-tipped jaws for OD & ID measurement
0-12"	<b>505-746</b>	+/- .002"	.001"	—
0-12"	<b>505-747</b>	+/- .002"	.001"	Carbide-tipped jaws for OD measurement
0-12"	<b>505-748</b>	+/- .002"	.001"	Carbide-tipped jaws for OD & ID

**Inch** .2" Per Revolution

Range	Order No.	Accuracy	Graduation	Remarks
0-6"	<b>505-740</b>	+/- .001"	.001"	—
0-6"	<b>505-744</b>	+/- .001"	.001"	Carbide-tipped jaws for OD measurement
0-8"	<b>505-741</b>	+/- .002"	.001"	—
0-12"	<b>505-749</b>	+/- .002"	.001"	—
0-12"	<b>505-750</b>	+/- .002"	.001"	Carbide-tipped jaws for OD measurement

## DIMENSIONS AND MASS



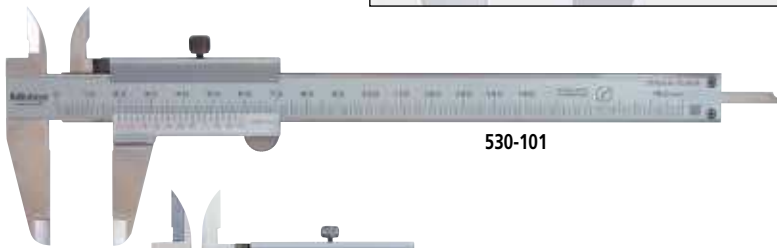
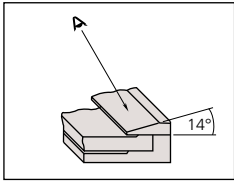


# Vernier Caliper

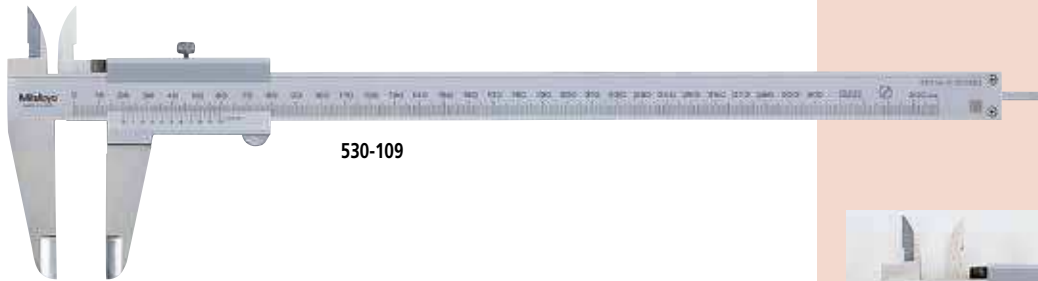
## SERIES 530 — Standard Model

### FEATURES

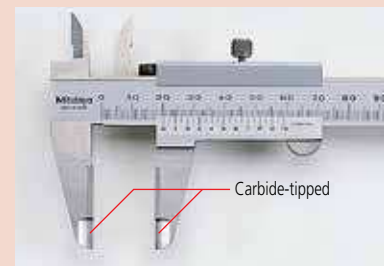
- Measures OD (outside diameter), ID (inside diameter), depth, and steps.
- The small vernier face angle ( $14^\circ$ ) provides easy reading.
- Dual reading scales on vernier. (metric/inch and inch models only).
- Lock screw for holding the sliding jaw position.
- Carbide-tipped jaw-type calipers are available.
- Supplied with vinyl holster in fitted carton. Except 24" / 600mm models are carton only. 40" / 1000mm supplied in wooden case.



530-101



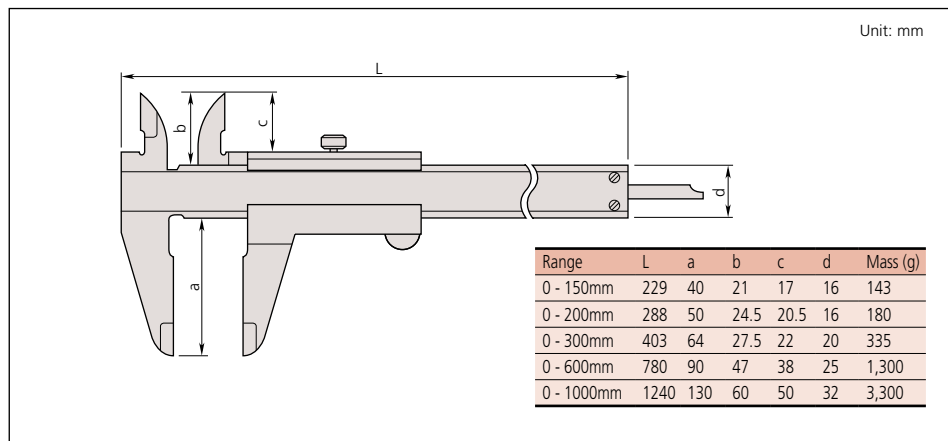
530-109



Carbide-tipped

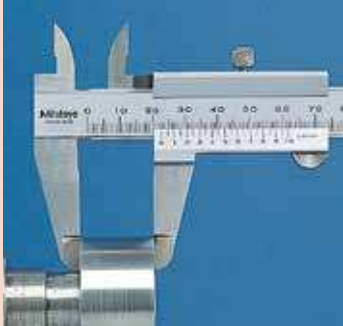
Carbide-tipped jaw type

### DIMENSIONS AND MASS

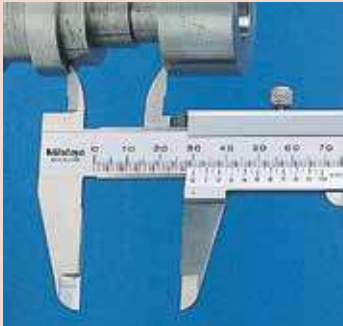


Round depth bar type

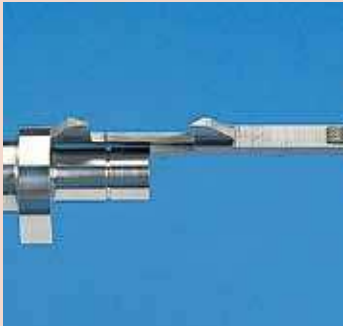
## Measurement Applications



OD measurement



ID measurement



Step measurement



Depth measurement

## SPECIFICATIONS

### Metric

Range	Order No.	Accuracy	Graduation	Remarks
0 - 150mm	<b>530-102</b>	±0.05mm	0.05mm	∅ 1.9mm Depth bar
0 - 150mm	<b>530-101</b>	±0.05mm	0.05mm	—
0 - 150mm	<b>530-320</b>	±0.05mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 150mm	<b>530-335</b>	±0.05mm	0.05mm	Carbide-tipped jaws for OD & ID measurement
0 - 150mm	<b>530-122*</b>	±0.03mm	0.02mm	High-accuracy model
0 - 200mm	<b>530-108</b>	±0.05mm	0.05mm	—
0 - 200mm	<b>530-321</b>	±0.05mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 200mm	<b>530-123*</b>	±0.03mm	0.02mm	High-accuracy model
0 - 300mm	<b>530-109</b>	±0.08mm	0.05mm	—
0 - 300mm	<b>530-322</b>	±0.08mm	0.05mm	Carbide-tipped jaws for OD measurement
0 - 300mm	<b>530-124*</b>	±0.04mm	0.02mm	High-accuracy model: ±0.04mm
0 - 600mm	<b>530-501**</b>	±0.1mm	0.05mm	—
0 - 1000mm	<b>530-502**</b>	±0.15mm	0.05mm	—

\*Graduation: 0.02mm

\*\*No depth measuring bar

### Metric/Inch with metric/inch dual scale

Range	Order No.	Accuracy	Vernier Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 150mm / 0 - 6"	<b>530-104</b>	±0.05mm	0.05mm	1/128"	—
0 - 150mm / 0 - 6"	<b>530-316</b>	±0.05mm	0.05mm	1/128"	—
0 - 150mm / 0 - 6"	<b>530-312*</b>	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 200mm / 0 - 8"	<b>530-114</b>	±0.05mm	0.05mm	1/128"	—
0 - 200mm / 0 - 8"	<b>530-118*</b>	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 300mm / 0 - 12"	<b>530-115</b>	±0.08mm	0.05mm	1/128"	—
0 - 300mm / 0 - 12"	<b>530-119*</b>	±0.04mm	0.02mm	.001"	High-accuracy model

\*Graduation: 0.02mm

### Inch with inch/inch dual scale

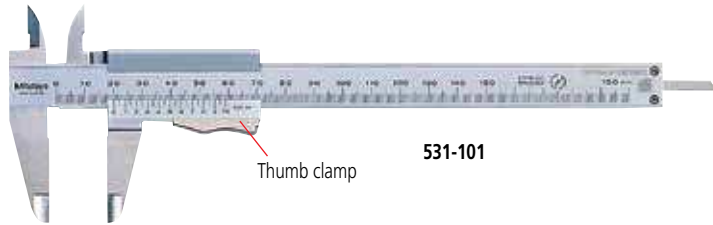
Range	Order No.	Accuracy	Vernier Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 6"	<b>530-105</b>	±.0015"	.001"	1/128"	—
0 - 8"	<b>530-116</b>	±.0015"	.001"	1/128"	—

# Vernier Caliper

## SERIES 531 — with Thumb Clamp

### FEATURES

- The slider moves only when the spring loaded thumb clamp is depressed.
- Can measure OD, ID, depth and steps
- Supplied with vinyl holster in fitted carton.



531-101

Thumb clamp

### SPECIFICATIONS

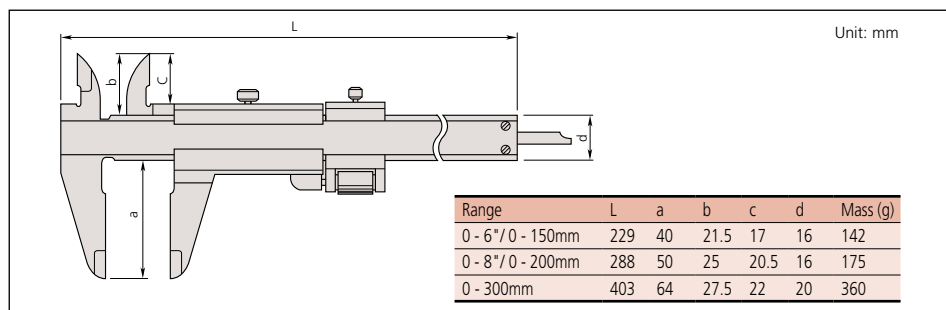
#### Metric

Range	Order No.	Accuracy	Graduation	Remarks
0 - 150mm	531-101	±0.05mm	0.05mm	—
0 - 200mm	531-102	±0.05mm	0.05mm	—
0 - 300mm	531-103	±0.08mm	0.05mm	—

#### Metric/Inch with metric/inch dual scale

Range	Order No.	Accuracy	Graduation		Remarks
			Lower Scale	Upper Scale	
0 - 150mm / 0 - 6"	531-122	±0.05mm	0.05mm	1/128"	with inch/mm conversion label
0 - 150mm / 0 - 6"	531-128	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 200mm / 0 - 8"	531-108	±0.05mm	0.05mm	1/128"	—
0 - 200mm / 0 - 8"	531-129	±0.03mm	0.02mm	.001"	High-accuracy model
0 - 300mm / 0 - 12"	531-109	±0.08mm	0.05mm	1/128"	—
0 - 300mm / 0 - 12"	531-112	±0.04mm	0.02mm	.001"	High-accuracy model

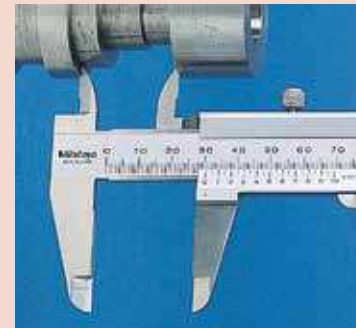
### DIMENSIONS AND MASS



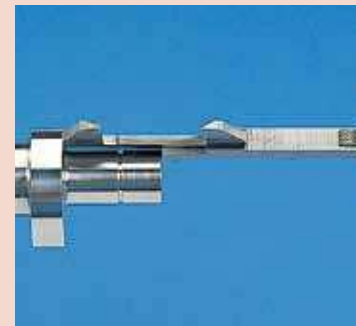
### Measurement Applications



OD measurement



ID measurement



Step measurement

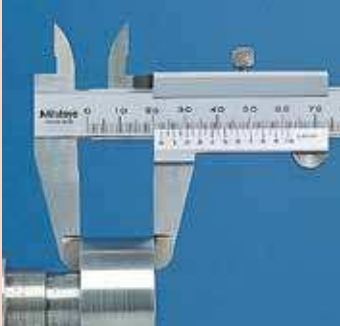


Depth measurement

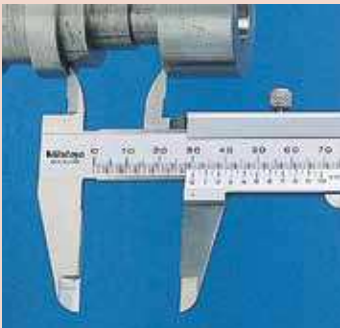
# Vernier Caliper

**SERIES 532 — with Fine Adjustment**

## Measurement Applications



OD measurement



ID measurement



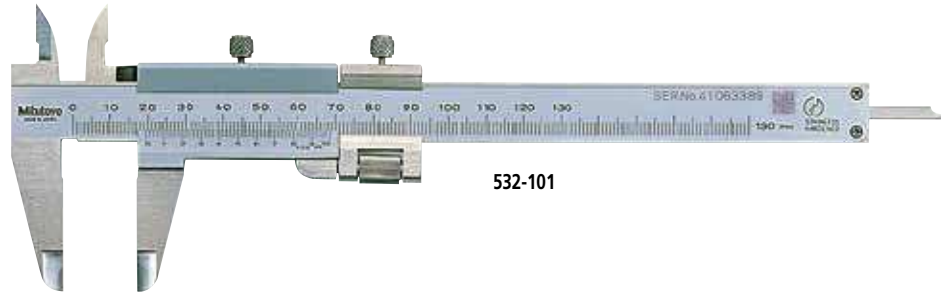
Step measurement



Depth measurement

## FEATURES

- Provided with a fine-adjustment carriage to feed the slider finely.
- Can measure OD, ID, depth and steps.
- Supplied with vinyl holster in fitted carton.



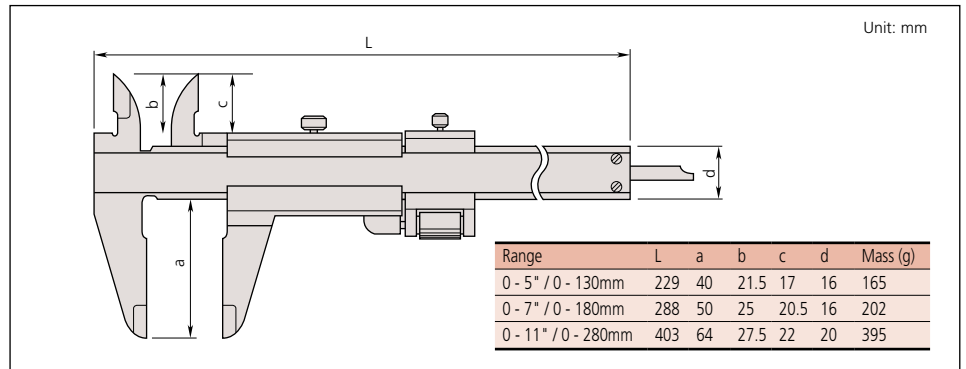
532-101

## SPECIFICATIONS

Metric			
Range	Order No.	Accuracy	Graduation
0 - 130mm	<b>532-101</b>	±0.03mm	0.02mm
0 - 180mm	<b>532-102</b>	±0.03mm	0.02mm
0 - 280mm	<b>532-103</b>	±0.04mm	0.02mm

Metric/Inch with metric/inch dual scale				
Range	Order No.	Accuracy	Graduation	
			Lower Scale	Upper Scale
0 - 130mm / 0 - 5"	<b>532-119</b>	±0.03mm	0.02mm	.001"
0 - 180mm / 0 - 7"	<b>532-120</b>	±0.03mm	0.02mm	.001"
0 - 280mm / 0 - 11"	<b>532-121</b>	±0.04mm	0.02mm	.001"

## DIMENSIONS AND MASS



# Vernier Caliper

## SERIES 160 — with Nib Style Jaws and Fine Adjustment

### FEATURES

- The jaws have round measuring faces for accurate ID measurement.
- With fine adjustment carriage to feed the slider.
- Inside and outside measurements can be directly read from the upper and lower slider graduations, respectively.
- Supplied with vinyl holster in fitted carton. Except 12" / 300mm, 18" / 450mm and 24" / 600mm are fitted carton only. Over 24" / 600mm supplied in wooden case.



### SPECIFICATIONS

**Metric** \_\_\_\_\_ with metric/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	<b>160-127</b>	±0.04mm	0.02mm	0.02mm	450
0 (20) - 450mm	<b>160-128</b>	±0.05mm	0.02mm	0.02mm	1,200
0 (20) - 600mm	<b>160-101</b>	±0.05mm	0.02mm	0.02mm	2,600
0 (20) - 1000mm	<b>160-104</b>	±0.07mm	0.02mm	0.02mm	3,500
0 (20) - 1500mm	<b>160-110</b>	±0.09mm	0.02mm	0.02mm	4,850
0 (20) - 2000mm	<b>160-113</b>	±0.12mm	0.02mm	0.02mm	10,200

\*( ): Minimum dimension in ID measurement

**Metric/Inch** \_\_\_\_\_ with metric/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm / 0 (.3") - 12"	<b>160-150</b>	±0.04mm	0.02mm	.001"	450
0 (20) - 450mm / 0 (.5") - 18"	<b>160-151</b>	±0.05mm	0.02mm	.001"	1,200
0 (20) - 600mm / 0 (.5") - 24"	<b>160-153</b>	±0.05mm	0.02mm	.001"	1,400
0 (20) - 1000mm / 0 (1") - 40"	<b>160-155</b>	±0.07mm	0.02mm	.001"	3,500
0 (20) - 1500mm / 0 (1") - 60"	<b>160-157</b>	±0.09mm	0.02mm	.001"	4,850
0 (20) - 2000mm / 0 (1") - 80"	<b>160-159</b>	±0.12mm	0.02mm	.001"	10,200

\*( ): Minimum dimension in ID measurement

**Inch** \_\_\_\_\_ with inch/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12"	<b>160-124</b>	±.0015"	.001"	.001"	450
0 (.5") - 18"	<b>160-116</b>	±.002"	.001"	.001"	1,200
0 (.5") - 24"	<b>160-102</b>	±.002"	.001"	.001"	1,400
0 (1") - 40"	<b>160-105</b>	±.003"	.001"	.001"	3,500
0 (1") - 60"	<b>160-111</b>	±.004"	.001"	.001"	4,850
0 (1") - 80"	<b>160-114</b>	±.005"	.001"	.001"	10,200

\*( ): Minimum dimension in ID measurement

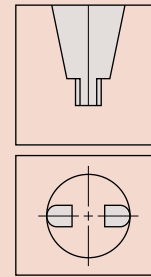
**Inch/Metric** \_\_\_\_\_ with inch/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12" / 0 (10) - 300mm	<b>160-125</b>	±.0015"	.001"	0.02mm	450
0 (.5") - 18" / 0 (20) - 450mm	<b>160-119</b>	±.002"	.001"	0.02mm	1,200
0 (.5") - 24" / 0 (20) - 600mm	<b>160-103</b>	±.002"	.001"	0.02mm	1,400
0 (1") - 40" / 0 (20) - 1000mm	<b>160-106</b>	±.003"	.001"	0.02mm	3,500
0 (1") - 60" / 0 (20) - 1500mm	<b>160-112</b>	±.004"	.001"	0.02mm	4,850
0 (1") - 80" / 0 (20) - 2000mm	<b>160-115</b>	±.005"	.001"	0.02mm	10,200

\*( ): Minimum dimension in ID measurement

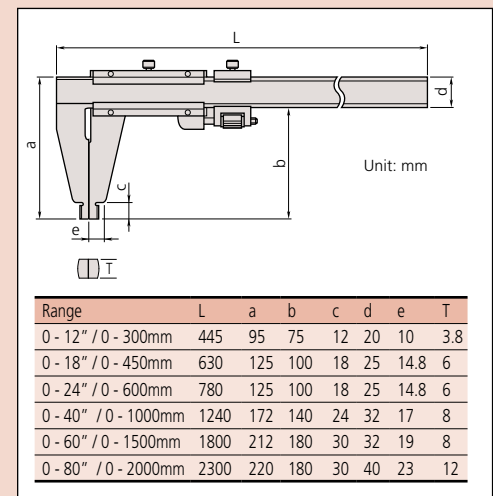
### Technical Data

Accuracy: Refer to the list of specifications  
Graduation: Refer to the list of specifications



Round surface of jaws for accurate ID measurement.

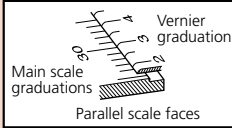
### DIMENSIONS







**ABSOLUTE**  
Absolute System Patented by MITUTOYO



### Technical Data

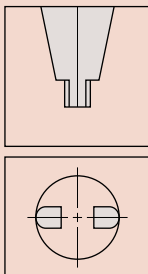
Accuracy: Refer to the list of specifications  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

### Function of Digital Model

Origin-set, Zero-setting, Data output,  
 inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories for Digital Model

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)
- 05CZA624:** SPC cable with data switch (40" / 1m) for IP67 model
- 05CZA625:** SPC cable with data switch (80" / 2m) for IP67 model



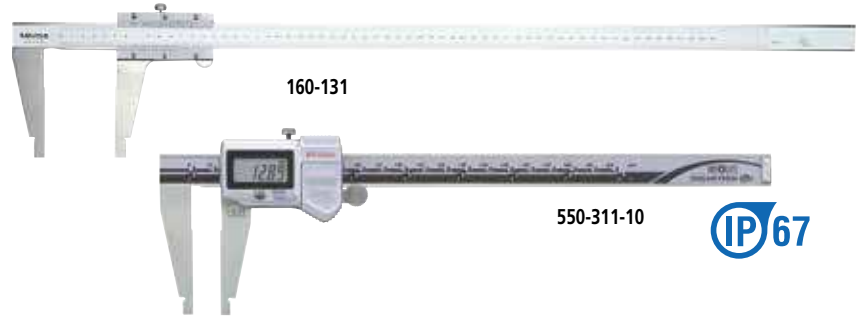
Round surface of jaws for accurate ID measurement.

# ABSOLUTE Digimatic & Vernier Caliper

**SERIES 550, 160 — with Nib-Style Jaws**

### FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- Inside and outside measurements can be directly read from the upper and lower slider graduations (Series 160).
- A fine-adjustment carriage type is available (Series 160).
- Parallax-free vernier scale type is available for easy and positive measurement (Series 160).
- With SPC output (Series 550).
- Supplied in fitted plastic case. Except 40" / 1000mm supplied in wooden case.



### SPECIFICATIONS

Metric		Digital model				
Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks	
0 (10) - 200mm	<b>550-301-10</b>	±0.03mm	0.01mm	180	IP67	
0 (10) - 300mm	<b>550-331-10</b>	±0.03mm	0.01mm	380	w/ offset/preset function for easy ID measurement, IP67	
0 (20) - 450mm	<b>550-203-10**</b>	±0.05mm	0.01mm	1,110		
0 (20) - 600mm	<b>550-205-10**</b>	±0.05mm	0.01mm	1,290		
0 (20) - 1000mm	<b>550-207-10**</b>	±0.07mm	0.01mm	3,350		

\*( ): Minimum dimension in ID measurement \*\*Models are not IP67 rated

Inch/Metric		Digital model				
Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks	
0 (.4") - 8" / 0 (10) - 200mm	<b>550-311-10</b>	±.001"	.0005" / 0.01mm	180	IP67	
0 (.4") - 12" / 0 (10) - 300mm	<b>550-341-10</b>	±.0015"	.0005" / 0.01mm	380	w/ offset/preset function for easy ID measurement, IP67	
0 (.5") - 18" / 0 (20) - 450mm	<b>550-223-10**</b>	±.002"	.0005" / 0.01mm	1,110	—	
0 (.5") - 24" / 0 (20) - 600mm	<b>550-225-10**</b>	±.002"	.0005" / 0.01mm	1,290	—	
0 (1") - 40" / 0 (20) - 1000mm	<b>550-227-10**</b>	±.003"	.0005" / 0.01mm	3,350	—	

\*( ): Minimum dimension in ID measurement \*\*Models are not IP67 rated

Metric		with metric/metric dual scale				
Range*	Order No.	Accuracy	Graduation	Mass (g)	Remarks	
0 (20) - 450mm	<b>160-130</b>	±0.10mm	0.02mm	1,100	—	
0 (20) - 600mm	<b>160-131</b>	±0.10mm	0.02mm	1,300	—	
0 (20) - 1000mm	<b>160-132</b>	±0.15mm	0.02mm	3,350	—	
0 (20) - 1500mm	<b>160-133</b>	±0.22mm	0.05mm	4,850		
0 (20) - 2000mm	<b>160-134</b>	±0.28mm	0.05mm	10,000		

\*( ): Minimum dimension in ID measurement

### DIMENSIONS

Range	L	a	b	d	T
0 - 8" / 0 - 200mm	288 (290)	60	8	16	3
0 - 12" / 0 - 300mm	445	75	12	20	3.8
0 - 18" / 0 - 450mm	632	100	18	25	6
0 - 24" / 0 - 600mm	780	100	18	25	6
0 - 40" / 0 - 1000mm	1240	140	24	32	8
0 - 60" / 0 - 1500mm	1800	180	30	32	8
0 - 80" / 0 - 2000mm	2300	180	30	40	12

# Long-Jaw Vernier Caliper

## SERIES 534

### FEATURES

- Long jaws for measuring hard-to-reach features.
- Fine adjustment for more accurate measurement (except 534-109 and 534-110)
- Supplied in fitted wooden case.



### SPECIFICATIONS

**Metric** with metric/metric dual scale without fine adjustment

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	<b>534-109</b>	±0.07mm	0.05mm	0.05mm	400
0 (20) - 500mm	<b>534-110</b>	±0.13mm	0.05mm	0.05mm	1,400

\*( ): Minimum dimension in ID measurement

**Metric** with metric/metric dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm	<b>534-113</b>	±0.04mm	0.02mm	0.02mm	460
0 (20) - 500mm	<b>534-114</b>	±0.06mm	0.02mm	0.02mm	1,500
0 (20) - 750mm	<b>534-115</b>	±0.08mm	0.02mm	0.02mm	2,900
0 (20) - 1000mm	<b>534-116</b>	±0.10mm	0.02mm	0.02mm	3,500

\*( ): Minimum dimension in ID measurement

**Metric/Inch** with metric/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (10) - 300mm / 0 (.3") - 12"	<b>534-101</b>	±0.07mm	0.05mm	1/128"	460
0 (10) - 300mm / 0 (.3") - 12"	<b>534-105</b>	±0.04mm	0.02mm	.001"	460
0 (20) - 500mm / 0 (.8") - 20"	<b>534-102</b>	±0.13mm	0.05mm	1/128"	1,500
0 (20) - 500mm / 0 (.8") - 20"	<b>534-106</b>	±0.06mm	0.02mm	.001"	1,500
0 (20) - 700mm / 0 (.8") - 30"	<b>534-103</b>	±0.16mm	0.05mm	1/128"	2,900
0 (20) - 700mm / 0 (.8") - 30"	<b>534-107</b>	±0.08mm	0.02mm	.001"	2,900
0 (20) - 1000mm / 0 (.8") - 40"	<b>534-104</b>	±0.20mm	0.05mm	1/128"	3,500
0 (20) - 1000mm / 0 (.8") - 40"	<b>534-108</b>	±0.10mm	0.02mm	.001"	3,500

\*( ): Minimum dimension in ID measurement

**Inch** with inch/inch dual scale

Range*	Order No.	Accuracy	Graduation		Mass (g)
			Lower Scale	Upper Scale	
0 (.3") - 12"	<b>534-117</b>	±.002"	.001"	.001"	400
0 (.8") - 20"	<b>534-118</b>	±.003"	.001"	.001"	1500
0 (.8") - 30"	<b>534-119</b>	±.004"	.001"	.001"	2900
0 (.8") - 40"	<b>534-120</b>	±.004"	.001"	.001"	3500

\*( ): Minimum dimension in ID measurement

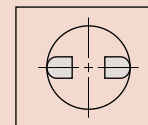
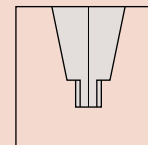
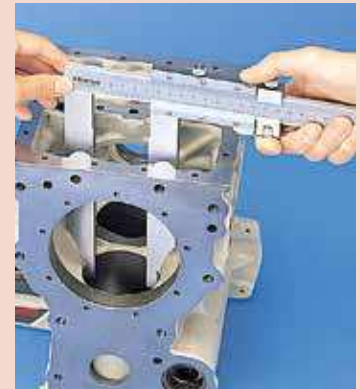
### DIMENSIONS

Unit: mm

Range	L	a	b	c	d	e	T
0 - 12" / 0 - 300mm	445	110	90	12	20	7	3.8
0 - 20" / 0 - 500mm	682	225	200	18.5	25	12	6
0 - 30" / 0 - 750mm	995	232	200	18.5	32	12	8
0 - 40" / 0 - 1000mm	1230	232	200	18.5	32	12	8

### Technical Data

Accuracy: Refer to the list of specifications  
 Graduation: Refer to the list of specifications



Round surface of jaws for accurate CD measurement.



### Technical Data

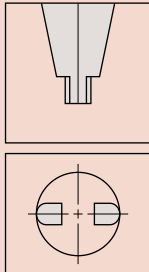
Accuracy: Refer to the list of specifications  
 Resolution: 0.01mm or .0005"/0.01mm  
 Display: LCD  
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

### Function of Digital Model

Origin-set, Zero-setting, Data output,  
 inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories for Digital Model

**05CZA624:** SPC cable with data switch (1m / 40") IP67  
**05CZA625:** SPC cable with data switch (2m / 80") IP67



Round surface of jaws for accurate ID measurement.

# ABSOLUTE Digimatic Caliper

**SERIES 551 — with Nib Style and Standard Jaws**

### FEATURES

- The rounded faces of the jaws are ideal for accurate ID (inside diameter) measurement.
- With SPC output.
- Supplied in fitted plastic holster in carton. 18" / 450mm and larger supplied wooden case.



### SPECIFICATIONS

**Metric** Digital model

Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (10) - 200mm	<b>551-301-10</b>	±0.03mm	0.01mm	180	IP67
0 (10) - 300mm	<b>551-331-10</b>	±0.04mm	0.01mm	380	with offset/preset function for easy ID measurement, IP67
0 (20) - 500mm	<b>551-204-10**</b>	±0.06mm	0.01mm	1,060	—
0 (20) - 750mm	<b>551-206-10**</b>	±0.06mm	0.01mm	1,410	—
0 (20) - 1000mm	<b>551-207-10**</b>	±0.07mm	0.01mm	3,430	—

\*( ): Minimum dimension in ID measurement \*\* Models are not IP67 rated

**Inch/Metric** Digital model

Range*	Order No.	Accuracy	Resolution	Mass (g)	Remarks
0 (.4") - 8" / 0 (10) - 200mm	<b>551-311-10</b>	±.001"	.0005" / 0.01mm	180	IP67
0 (.4") - 12" / 0 (10) - 300mm	<b>551-341-10</b>	±.002"	.0005" / 0.01mm	380	w/ offset/preset function for easy ID measurement, IP67
0 (.5") - 20" / 0 (20) - 500mm	<b>551-224-10**</b>	±.0025"	.0005" / 0.01mm	1,060	—
0 (.5") - 30" / 0 (20) - 750mm	<b>551-226-10**</b>	±.0025"	.0005" / 0.01mm	1,410	—
0 (1") - 40" / 0 (20) - 1000mm	<b>551-227-10**</b>	±.003"	.0005" / 0.01mm	3,430	—

\*( ): Minimum dimension in ID measurement \*\* Models are not IP67 rated

### DIMENSIONS

Series 551 Unit: mm

Range	a	b	c	d	R	T
0 - 8" / 0 - 200mm	60	43	8	30	5	3
0 - 12" / 0 - 300mm	90	68	10	40.1	5	3.8
0 - 20" / 0 - 500mm	150	115	15	56	10	6
0 - 30" / 0 - 750mm	150	115	15	56	10	8
0 - 40" / 0 - 1000mm	150	115	20	56	10	8

# Digimatic Carbon-Fiber Caliper

**SERIES 552 — with Optional Jaw Attachments**



## FEATURES

- Lightweight Digimatic Calipers employ CFRP (Carbon-Fiber Reinforced Plastics) in the beam and jaws.
- Highly durable and easy to handle.
- The range of applications can be expanded by using the optional attachments.
- Direct readout of ID measurements from the LCD. (Offset value can be set easily by pressing the Offset key.)
- Preset function for setting a desired starting point.
- With SPC data output.
- Special model available with ceramic jaws which are suitable for measuring abrasive and magnetic products.
- Supplied in fitted wooden case.



## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm or 0.01mm  
 Display: LCD  
 Length standard: Electrostatic capacitance type linear encoder  
 Max. response speed: unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3,000 hours in continuous use



## SPECIFICATIONS

### Metric

Range*	Order No.	Accuracy	Resolution	Remarks
0(20)-450mm	<b>552-302-10</b>	+/-0.04mm	0.01mm	
0(20)-450mm	<b>552-150-10</b>	+/-0.06mm	0.01mm	long jaws 200mm
0(20)-450mm	<b>552-155-10</b>	+/-0.04mm	0.01mm	ceramic jaws
0(20)-600mm	<b>552-303-10</b>	+/-0.04mm	0.01mm	
0(20)-600mm	<b>552-151-10</b>	+/-0.06mm	0.01mm	long jaws 200mm
0(20)-600mm	<b>552-156-10</b>	+/-0.04mm	0.01mm	ceramic jaws
0(20)-1000mm	<b>552-304-10</b>	+/-0.05mm	0.01mm	
0(20)-1000mm	<b>552-152-10</b>	+/-0.07mm	0.01mm	long jaws 200mm
0(20)-1500mm	<b>552-305-10</b>	+/-0.09mm	0.01mm	
0(20)-1500mm	<b>552-153-10</b>	+/-0.11mm	0.01mm	long jaws 200mm
0(20)-2000mm	<b>552-306-10</b>	+/-0.12mm	0.01mm	
0(20)-2000mm	<b>552-154-10</b>	+/-0.14mm	0.01mm	long jaws 200mm

\*( ): Minimum dimension in ID measurement

### Inch/Metric

Range*	Order No.	Accuracy	Resolution	Remarks
0(.5")-18"	<b>552-312-10</b>	+/- .002"	.0005"/0.01mm	
0(.5")-18"	<b>552-160-10</b>	+/- .0025"	.0005"/0.01mm	long jaws 7.9"
0(.5")-18"	<b>552-165-10</b>	+/- .002"	.0005"/0.01mm	ceramic jaws
0(.5")-24"	<b>552-313-10</b>	+/- .002"	.0005"/0.01mm	
0(.5")-24"	<b>552-161-10</b>	+/- .0025"	.0005"/0.01mm	long jaws 7.9"
0(.5")-24"	<b>552-166-10</b>	+/- .002"	.0005"/0.01mm	ceramic jaws
0(1")-40"	<b>552-314-10</b>	+/- .002"	.0005"/0.01mm	
0(1")-40"	<b>552-162-10</b>	+/- .003"	.0005"/0.01mm	long jaws 7.9"
0(1")-60"	<b>552-315-10</b>	+/- .004"	.0005"/0.01mm	
0(1")-60"	<b>552-163-10</b>	+/- .0045"	.0005"/0.01mm	long jaws 7.9"
0(1")-80"	<b>552-316-10</b>	+/- .005"	.0005"/0.01mm	
0(1")-80"	<b>552-164-10</b>	+/- .0055"	.0005"/0.01mm	long jaws 7.9"

\*( ): Minimum dimension in ID measurement

## Function

Origin-set, Zero-setting, Presetting, Offsetting, Data hold, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories

**05CZA624:** SPC cable with data switch (40"/ 1m)  
**05CZA625:** SPC cable with data switch (80"/ 2m)

- 914055:\*** Centerline attachments (mm)
- 914056:\*** Centerline attachments (inch)
- 914057:\*** Pointed ID measuring attachments (mm)
- 914058:\*** Pointed ID measuring attachments (inch)
- 914053:\*\*** Attachment clamps (for models up to 24" / 600mm range)
- 914054:\*\*** Attachment clamps (for models over 24" / 600mm range)

\* Attachment clamps are required  
 \*\* Attachment clamps and attachments are not available for long jaw type calipers

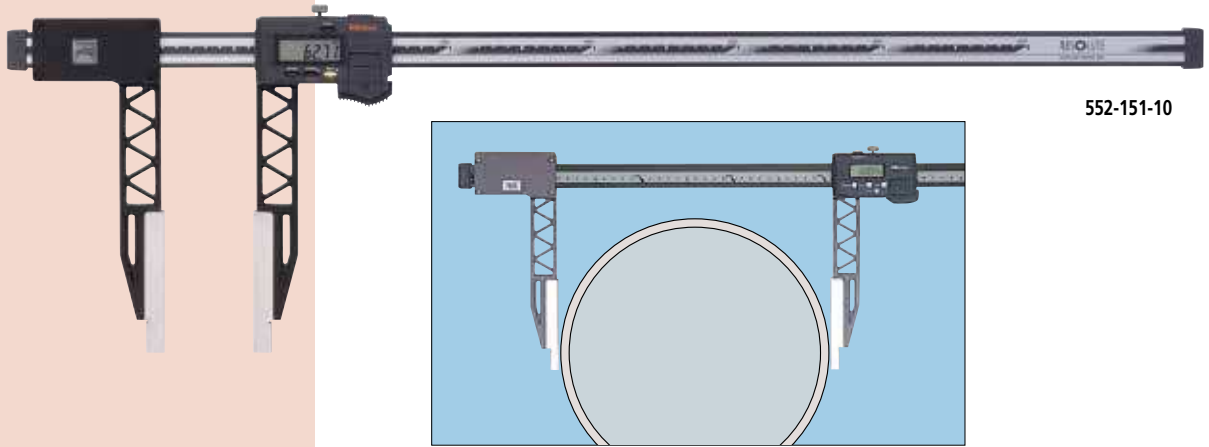


Centerline Attachments

Pointed ID Measuring Attachments



Attachment Clamps



552-151-10



Ceramic jaws



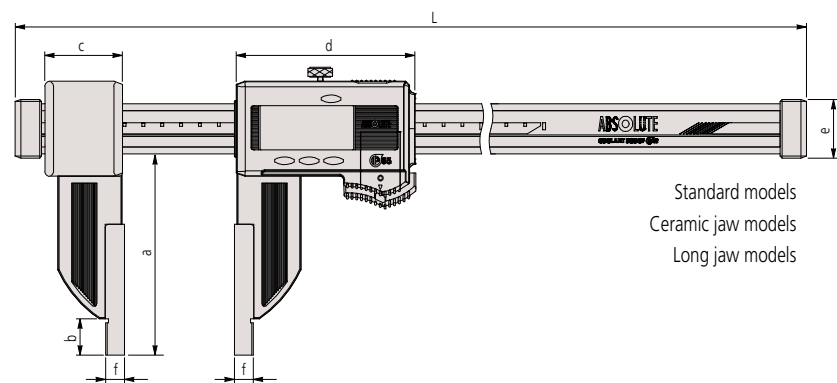
Centerline attachments



ID point attachments

## DIMENSIONS AND MASS

Unit: mm



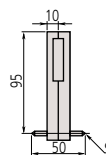
Standard models  
Ceramic jaw models  
Long jaw models

Standard models, Ceramic jaw models

Range	L	a	b	c	d	e	f	Mass (g)
0 - 18" / 0 - 450mm	640	100	18	41.2	91.8	25	10 (.25")	715
0 - 24" / 0 - 600mm	790	100	18	41.2	91.8	25	10 (.25")	790
0 - 40" / 0 - 1000mm	1230	150	24	62.8	113.8	32	10 (.5")	1,760
0 - 60" / 0 - 1500mm	1740	150	24	62.8	113.8	32	10 (.5")	2,160
0 - 80" / 0 - 2000mm	2250	150	24	62.8	113.8	32	10 (.5")	2,560

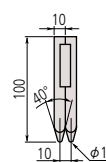
( ) : inch/mm models

Pointed ID Measuring Attachments



Unit: mm

Centerline Attachments



Long jaw models

Range	L	a	b	c	d	e	f	Mass (g)
0 - 18" / 0 - 450mm	680	200	24	89	91.8	25	10 (.25")	1,215
0 - 24" / 0 - 600mm	830	200	24	89	91.8	25	10 (.25")	1,290
0 - 40" / 0 - 1000mm	1280	200	24	110	113.8	32	10 (.5")	2,090
0 - 60" / 0 - 1500mm	1790	200	24	110	113.8	32	10 (.5")	2,490
0 - 80" / 0 - 2000mm	2300	200	24	110	113.8	32	10 (.5")	2,890

( ) : inch/mm models

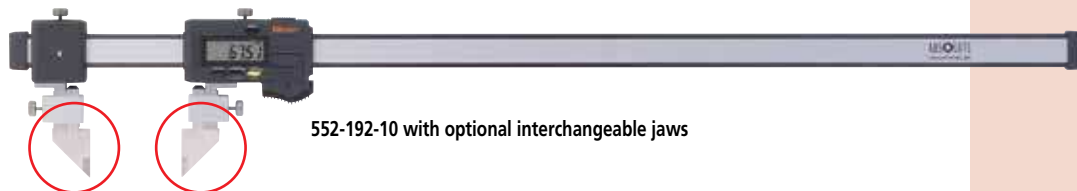


# ABSOLUTE Coolant-Proof Carbon-Fiber Caliper

## SERIES 552 — with Interchangeable Jaws

### FEATURES

- The range of applications can be expanded by using interchangeable jaws (optional).
- Quick and easy change of jaws due to the unique clamping mechanism. (A pair of clamping wheels is a standard accessory.)
- Provided with preset function for setting a desired starting point, which allows direct readout of offset measurements.
- SPC data output.



552-192-10 with optional interchangeable jaws

### SPECIFICATIONS

Range	Order No.	Accuracy	Mass(g)
0 - 18" / 0 - 450mm	552-191-10	±.002"	650
0 - 24" / 0 - 600mm	552-192-10	±.002"	725
0 - 40" / 0 - 1000mm	552-193-10	±.002"	1480
0 - 60" / 0 - 1500mm	552-194-10	±.004"	1880
0 - 80" / 0 - 2000mm	552-195-10	±.005"	2280

### Interchangeable Jaws (Optional)

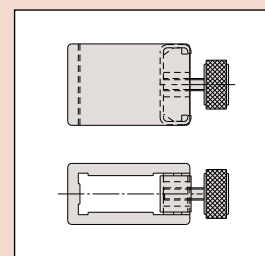
Standard type	Inside point type	Standard Type																							
		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA056</td> <td>Right (07CAA044), Left (07CAA045)</td> <td>28mm (1.1")</td> <td>30mm (1.2")</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA056	Right (07CAA044), Left (07CAA045)	28mm (1.1")	30mm (1.2")															
Order No.	Components	a	b																						
07CZA056	Right (07CAA044), Left (07CAA045)	28mm (1.1")	30mm (1.2")																						
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Order No.	Components	a	b																						
07CZA055	Right (07CZA042), Left (07CZA043)	8mm	30mm																						
07CZA061	Right (07CZA042), Left (07CZA049)	031"	1.2"																						
		<table border="1"> <thead> <tr> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td>07CZA057</td> <td>07CZA039 x 2pcs.</td> <td>30mm</td> <td>30mm</td> </tr> <tr> <td>07CZA060</td> <td>07CZA047 x 2pcs.</td> <td>1.2"</td> <td>1.2"</td> </tr> </tbody> </table>	Order No.	Components	a	b	07CZA057	07CZA039 x 2pcs.	30mm	30mm	07CZA060	07CZA047 x 2pcs.	1.2"	1.2"											
Order No.	Components	a	b																						
07CZA057	07CZA039 x 2pcs.	30mm	30mm																						
07CZA060	07CZA047 x 2pcs.	1.2"	1.2"																						
<table border="1"> <thead> <tr> <th>Surface Plate Type</th> <th>Order No.</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td></td> <td>07CZA044</td> <td>3.5" / 90mm</td> <td>1.1" / 28mm</td> </tr> </tbody> </table>		Surface Plate Type	Order No.	a	b		07CZA044	3.5" / 90mm	1.1" / 28mm	<table border="1"> <thead> <tr> <th>Centerline Type</th> <th>Order No.</th> <th>Components</th> <th>a</th> <th>b</th> </tr> </thead> <tbody> <tr> <td></td> <td>07CZA057</td> <td>07CZA039 x 2pcs.</td> <td>30mm</td> <td>30mm</td> </tr> <tr> <td></td> <td>07CZA060</td> <td>07CZA047 x 2pcs.</td> <td>1.2"</td> <td>1.2"</td> </tr> </tbody> </table>	Centerline Type	Order No.	Components	a	b		07CZA057	07CZA039 x 2pcs.	30mm	30mm		07CZA060	07CZA047 x 2pcs.	1.2"	1.2"
Surface Plate Type	Order No.	a	b																						
	07CZA044	3.5" / 90mm	1.1" / 28mm																						
Centerline Type	Order No.	Components	a	b																					
	07CZA057	07CZA039 x 2pcs.	30mm	30mm																					
	07CZA060	07CZA047 x 2pcs.	1.2"	1.2"																					

Unit: mm



### Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm  
 Display: LCD  
 Scale type: ABSOLUTE electromagnetic linear encoder  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), 938882  
 Battery life: Approx. 5,000 hours in continuous use  
 Dust/Water protection level: IP66  
 Standard accessory: Jaw clamps (2 pcs.), 05GZA033

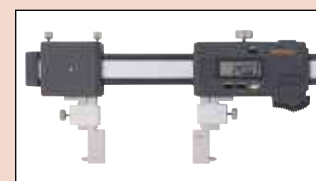


### Functions

Origin-set, Zero-setting, Presetting, Offsetting, Data hold,  
 Automatic power on/off, Data output, inch/mm conversion  
 (inch/mm models)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories

- 05CZA624: SPC cable with data switch (40" / 1m)
- 05CZA625: SPC cable with data switch (80" / 2m)





**ABSOLUTE**<sup>®</sup>

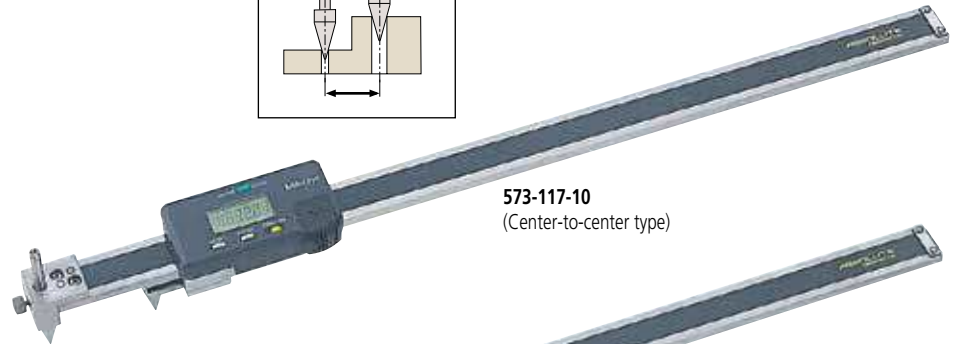
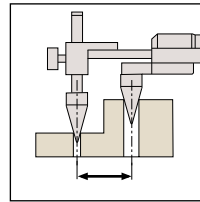
Absolute System Patented by MITUTOYO

# ABSOLUTE Back-Jaw Centerline Caliper

**SERIES 573 — Center-to-Center & Edge-to-Center Types**

## FEATURES

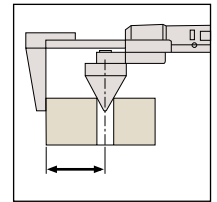
- Specially designed to measure the distance between two centers or the distance from an edge to center.
- Provided with jaws on the back of the slider, measurements can be read easily by upside down.
- Direct reading of pitch measurements is available due to the offset value setting function.
- With SPC data output.
- Supplied fitted in wooden case.



**573-117-10**  
(Center-to-center type)



**573-119-10**  
(Edge-to-center type)



## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: 0.01mm  
 Display: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

## Function

Origin-set, Zero-setting, Power On/Off, Data output  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (1m)
- 959150:** SPC cable with data switch (2m)

## SPECIFICATIONS

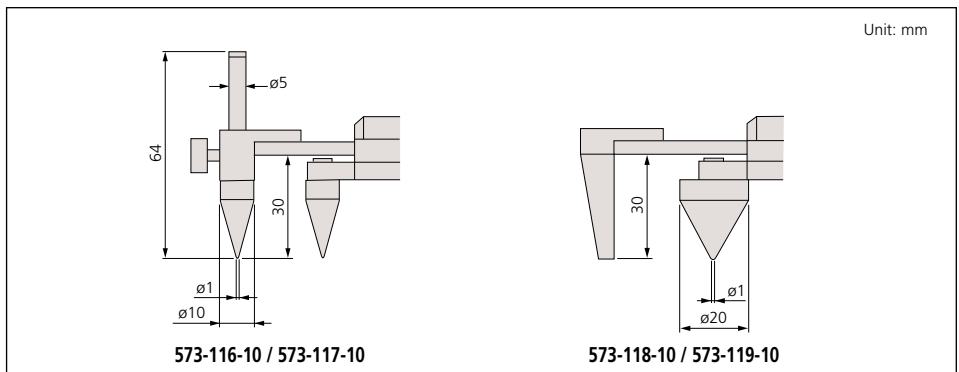
**Metric** Center-to-center distance type

Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 200mm	<b>573-116-10</b>	±0.10mm	0.01mm	482
10 - 300mm	<b>573-117-10</b>	±0.15mm	0.01mm	578

**Metric** Edge-to-center distance type

Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 200mm	<b>573-118-10</b>	±0.10mm	0.01mm	485
10 - 300mm	<b>573-119-10</b>	±0.15mm	0.01mm	581

## DIMENSIONS



**573-116-10 / 573-117-10**

**573-118-10 / 573-119-10**

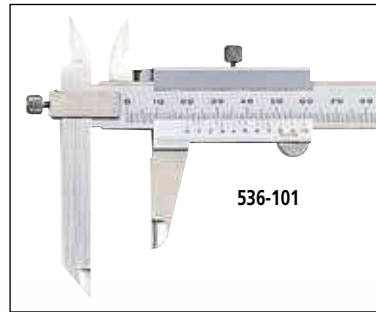
# Offset Caliper

**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**



## FEATURES

- Main scale jaw can slide up and down to facilitate measurement of stepped sections. (Hard-to-reach dimensions such as A, B, C can be accurately measured.)
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



## SPECIFICATIONS

### Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	<b>573-601</b>	±0.02mm	0.01mm	168
0 - 200mm	<b>573-602</b>	±0.02mm	0.01mm	198
0 - 300mm	<b>573-604</b>	±0.03mm	0.01mm	350

### Metric

Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	<b>536-101</b>	±0.05mm	0.05mm	150
0 - 200mm	<b>536-102</b>	±0.05mm	0.05mm	200
0 - 300mm	<b>536-103</b>	±0.08mm	0.05mm	400

### Inch/Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	<b>573-701</b>	±.001"	.0005" / 0.01mm	168
0 - 8" / 0 - 200mm	<b>573-702</b>	±.001"	.0005" / 0.01mm	198
0 - 12" / 0 - 300mm	<b>573-704</b>	±.0015"	.0005" / 0.01mm	350

## DIMENSIONS

Vernier model

Digital model

Unit: mm

Range	a	b	c	d
0 - 6" / 0 - 150mm	95	10	40	30.4 (30)
0 - 8" / 0 - 200mm	95	10	50	40.4 (38.5)
0 - 12" / 0 - 300mm	135	15	64	51

( ) Digital Model



## Technical Data

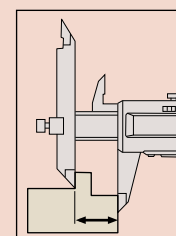
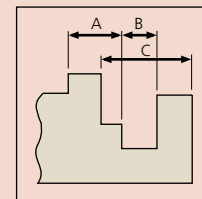
Accuracy: Refer to the list of specifications  
 Resolution\*: .0005"/0.01mm or 0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

## Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (40" / 1m)
- 05CZA625**: SPC cable with data switch (80" / 2m)





### Technical Data

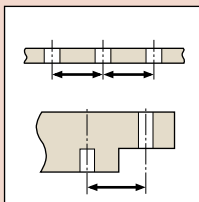
Accuracy: Refer to the list of specifications  
 Resolution\*: .0005"/0.01mm or 0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

### Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories for Digital Model

**05CZA624**: SPC cable with data switch (40" / 1m)  
**05CZA625**: SPC cable with data switch (80" / 2m)



# Offset Centerline Caliper

**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**

## FEATURES

- Specially designed for center to center distance measurements on the same and offset planes.
- Can also measure from edge to center.
- Hole diameter should be in the range of 1.5mm - 10mm (.06" - .4").
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



573-605



536-105

## SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
10 - 150mm	<b>573-605</b>	±0.03mm	0.01mm	157
10 - 200mm	<b>573-606</b>	±0.03mm	0.01mm	177
10 - 300mm	<b>573-608</b>	±0.04mm	0.01mm	320

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
.4 - 6" / 10 - 150mm	<b>573-705</b>	±.0015"	.0005" / 0.01mm	157
.4 - 8" / 10 - 200mm	<b>573-706</b>	±.0015"	.0005" / 0.01mm	177
.4 - 12" / 10 - 300mm	<b>573-708</b>	±.0015"	.0005" / 0.01mm	320

Metric		Vernier model		
Range	Order No.	Accuracy	Graduation	Mass (g)
10 - 150mm	<b>536-105</b>	±0.05mm	0.05mm	140
10 - 200mm	<b>536-106</b>	±0.05mm	0.05mm	160
10 - 300mm	<b>536-107</b>	±0.08mm	0.05mm	320

## DIMENSIONS

Unit: mm

Analog model

Range	W	t
10 - 150mm	75	3
10 - 200mm	75	3
10 - 300mm	100	3.8

Digital model

Range	W	t
10 - 160mm/.4 - 6.4"	75	3.5
10 - 210mm/.4 - 8.4"	75	3.5
10 - 310mm/.4 - 12.4"	100	3.8

# Point Caliper

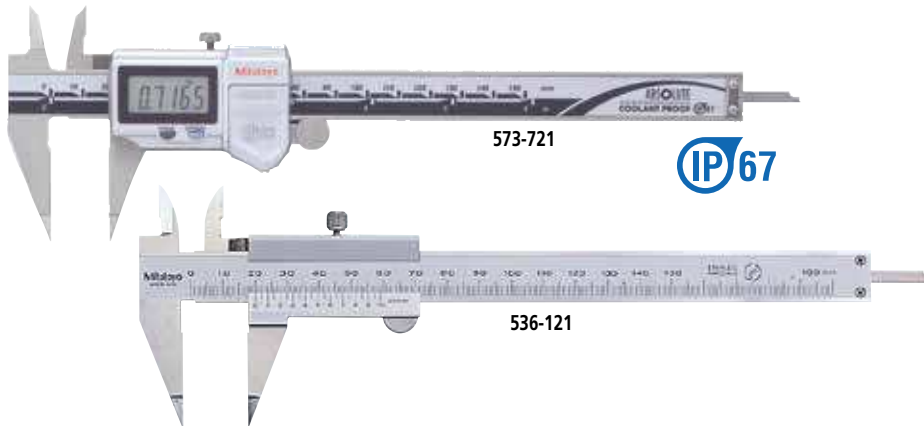
**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**



www.tuv.com  
ID: 2011207400

## FEATURES

- Narrow tip jaws fit into very small grooves and tracks, making many previously difficult outside measurements far easier to obtain.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



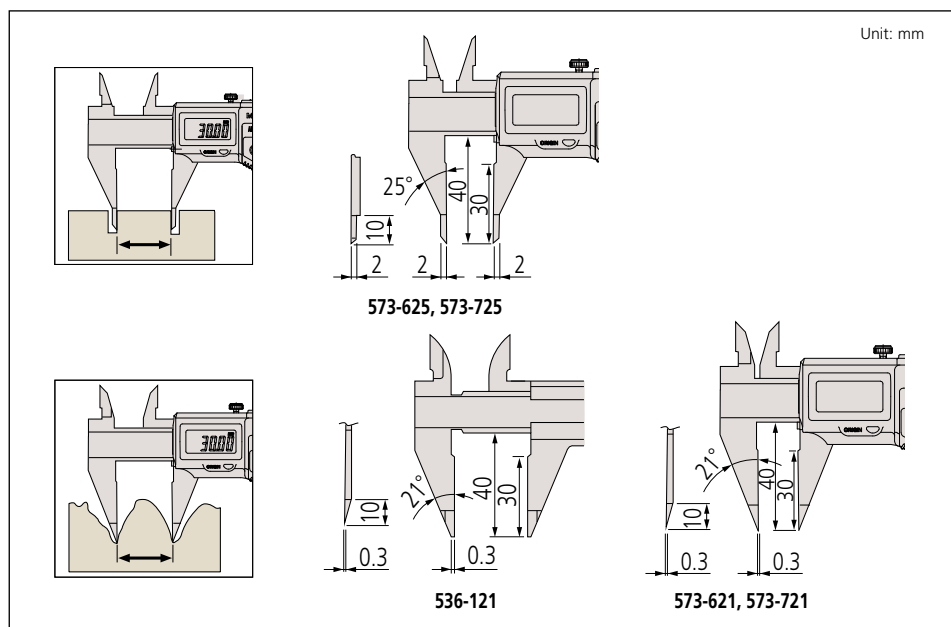
## SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	<b>573-621</b>	±0.02mm	0.01mm	163
0 - 150mm	<b>573-625</b>	±0.02mm	0.01mm	163

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	<b>573-721</b>	±.001"	.0005" / 0.01mm	163
0 - 6" / 0 - 150mm	<b>573-725</b>	±.001"	.0005" / 0.01mm	163

Metric		Vernier model		
Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	<b>536-121</b>	±0.05mm	0.05mm	150

## DIMENSIONS



Absolute System Patented by MITUTOYO

## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution\*: .0005"/0.01mm or 0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

## Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (40" / 1m)
- 05CZA625**: SPC cable with data switch (80" / 2m)







### Technical Data

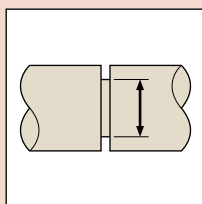
Accuracy: Refer to the list of specifications  
 Resolution\*: .0005" / 0.01mm or 0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

### Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories for Digital Model

**05CZA624**: SPC cable with data switch (40" / 1m)  
**05CZA625**: SPC cable with data switch (80" / 2m)

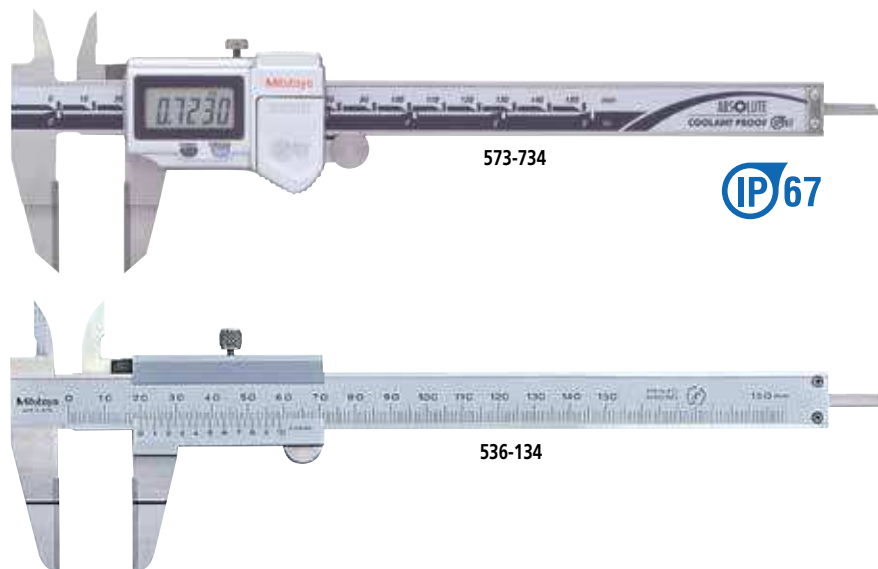


# Blade-Type Caliper

## SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type

### FEATURES

- The thin-blade type jaws fit into very small grooves and making previously difficult outside measurements easier to obtain.
- The OD measuring faces are carbide-tipped.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



### SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	<b>573-634</b>	±0.02mm	0.01mm	168

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	<b>573-734</b>	±.001"	.0005" / 0.01mm	168

Metric		Vernier model		
Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	<b>536-134</b>	±0.05mm	0.05mm	130
0 - 200mm	<b>536-135</b>	±0.05mm	0.05mm	160
0 - 300mm	<b>536-136</b>	±0.08mm	0.05mm	340

### DIMENSIONS

Range	D	d	e	t
0 - 6" / 0 - 150mm	40	20	0.75	3
0 - 200mm	50	25	0.75	3
0 - 300mm	64	30	1	3.8

Unit: mm

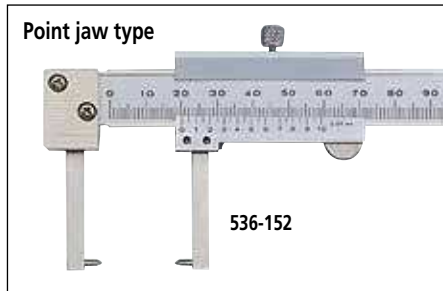
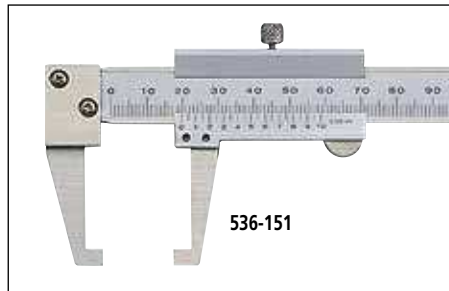
# Neck Caliper

**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**



## FEATURES

- Point-jaw type can measure wall thickness inside bores and recesses.
- Flat-jaw type can measure grooves and recesses.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



## SPECIFICATIONS

### Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	<b>573-651</b>	±0.03mm	0.01mm	157
0 - 150mm	<b>573-652*</b>	±0.03mm	0.01mm	157

\*Point jaw type

### Inch/Metric Digital model

Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 6" / 0 - 150mm	<b>573-751</b>	±.0015"	.0005" / 0.01mm	157
0 - 6" / 0 - 150mm	<b>573-752*</b>	±.0015"	.0005" / 0.01mm	157

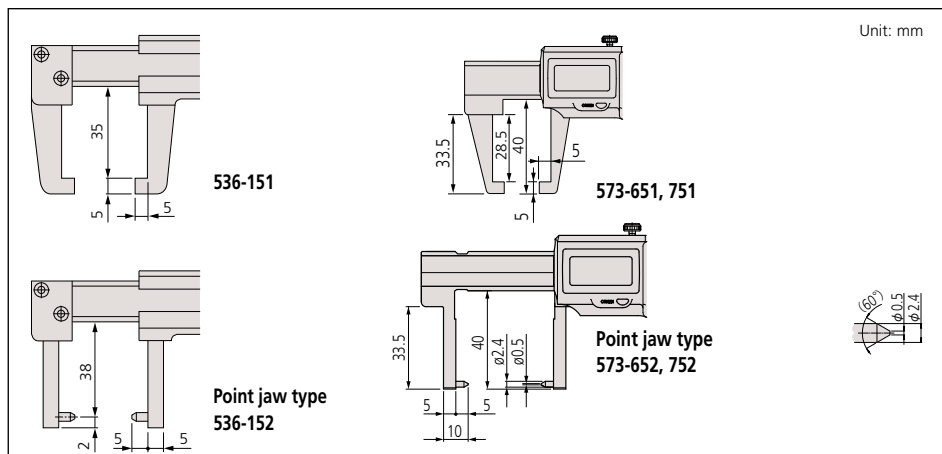
\*Point jaw type

### Metric

Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	<b>536-151</b>	±0.05mm	0.05mm	140
0 - 150mm	<b>536-152*</b>	±0.05mm	0.05mm	140

\*Point jaw type

## DIMENSIONS



## Technical Data

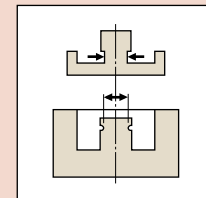
Accuracy: Refer to the list of specifications  
 Resolution\*: 0.01mm or .0005"/0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

## Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories for Digital Model

- 05CZA624:** SPC cable with data switch (1m / 40")
- 05CZA625:** SPC cable with data switch (2m / 80")





### Technical Data

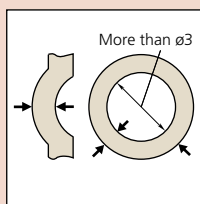
Accuracy: Refer to the list of specifications  
 Display\*: LCD  
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

### Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories for Digital Model

**05CZA624**: SPC cable with data switch (40" / 1m)  
**05CZA625**: SPC cable with data switch (80" / 2m)

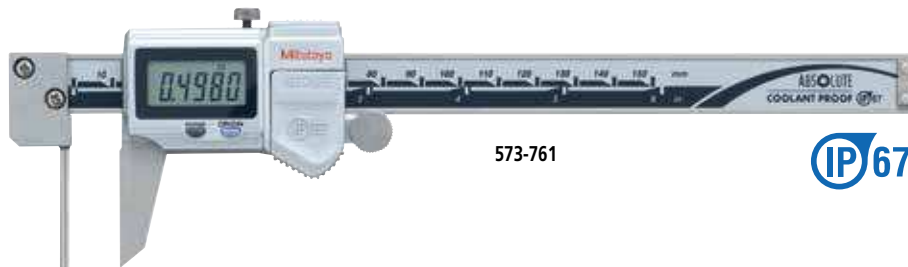


# Tube Thickness Caliper

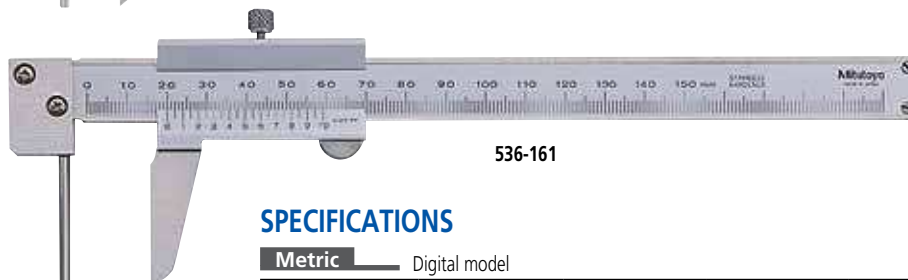
**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**

### FEATURES

- The main scale jaw is a round bar that facilitates measurements of tube wall thickness.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



573-761



536-161

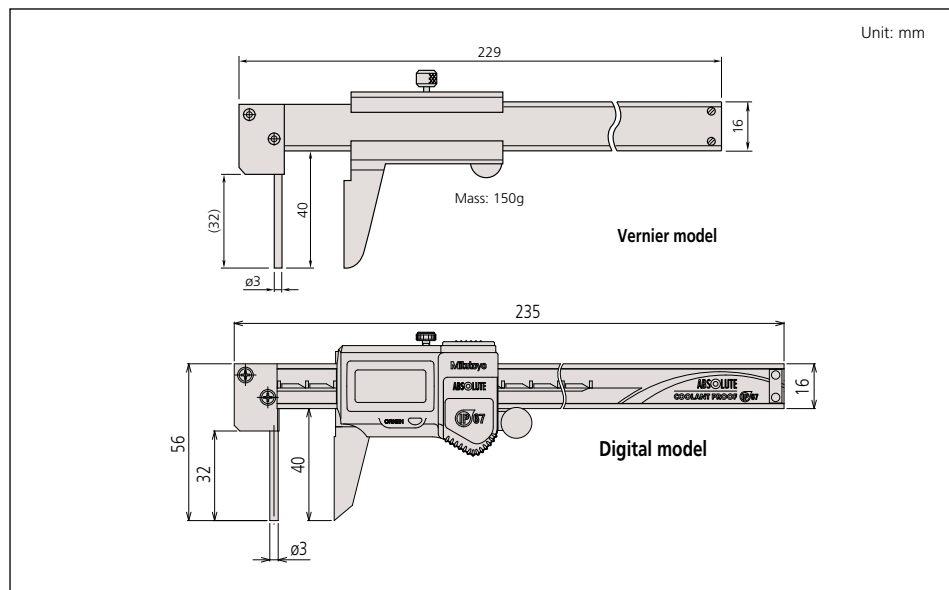
### SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass(g)
0 - 150mm	<b>573-661</b>	±0.05mm	0.01mm	167

Inch/Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass(g)
0 - 6" / 0 - 150mm	<b>573-761</b>	±.002"	.0005" / 0.01mm	167

Metric		Vernier model		
Range	Order No.	Accuracy	Graduation	Mass(g)
0 - 150mm	<b>536-161</b>	±0.05mm	0.05mm	150

### DIMENSIONS AND MASS

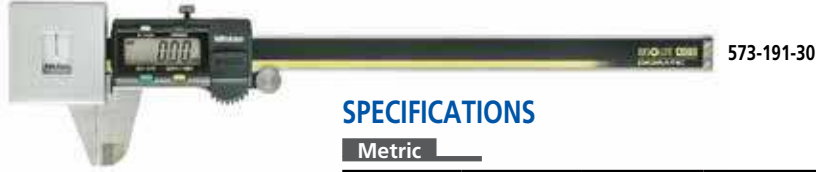


# ABSOLUTE Low-Force Caliper

**SERIES 573**

## FEATURES

- Due to their low measuring force, these calipers are ideal for elastic or resilient workpieces such as plastic parts and rubber parts that standard calipers cannot measure.
- With SPC data output.
- Supplied in fitted plastic case.

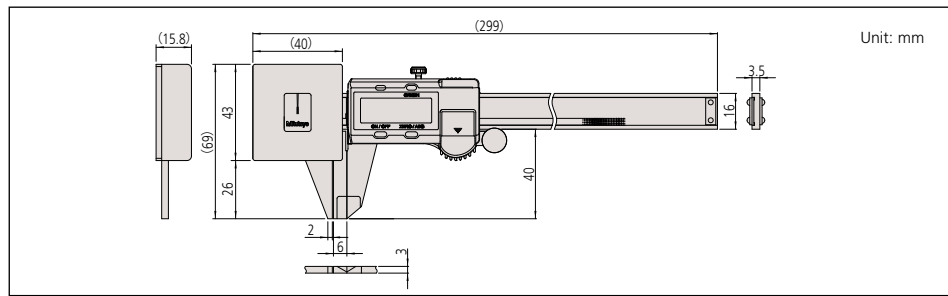


## SPECIFICATIONS

Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 180mm	<b>573-191-30</b>	±0.05mm	0.01mm	253

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 7" / 0 - 180mm	<b>573-291-30</b>	±.002"	.0005" / 0.01mm	253

## DIMENSIONS AND MASS

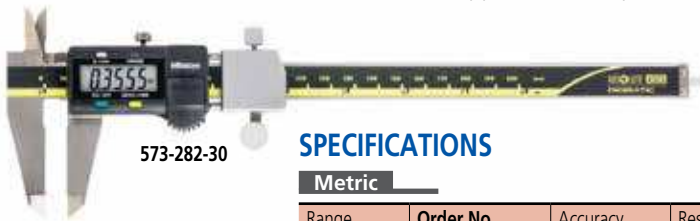


# ABSOLUTE Snap Caliper

**SERIES 573**

## FEATURES

- The ABSOLUTE Digimatic snap caliper features a spring-loaded mechanism to allow quick and efficient go/no-go inspection for mass production parts.
- With SPC data output.
- Supplied in fitted plastic case.

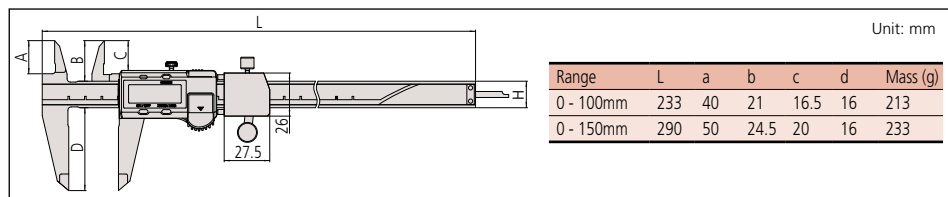


## SPECIFICATIONS

Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 100mm	<b>573-181-30</b>	±0.02mm	0.01mm	213
0 - 150mm	<b>573-182-30</b>	±0.02mm	0.01mm	233

Inch/Metric				
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 4" / 0 - 100mm	<b>573-281-30</b>	±.001"	.0005" / 0.01mm	213
0 - 6" / 0 - 150mm	<b>573-282-30</b>	±.001"	.0005" / 0.01mm	233

## DIMENSIONS AND MASS



## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm or 0.01mm  
 Display: LCD  
 Length standard: ABSOLUTE Electromagnetic Induction-type Linear Encoder  
 Measuring force: 0.49N to 0.98N (50gf to 100gf)  
 Jaw retraction: 0.3mm  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

## Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)



## Measurement procedures



A consistently low measuring force can be guaranteed by only taking measurements when the pointer is between the two fiducial lines.



## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution: .0005"/0.01mm or 0.01mm  
 Repeatability: .0005" / 0.01mm  
 Display: LCD  
 Length standard: ABSOLUTE Electromagnetic Induction-type Linear Encoder  
 Measuring force: 7N to 14N (700gf to 1400gf)  
 Jaw retraction: 2mm  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

## Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories

- 959143:** Data hold unit
- 959149:** SPC cable with data switch (40" / 1m)
- 959150:** SPC cable with data switch (80" / 2m)



### Technical Data

Accuracy: Refer to the list of specifications  
 Display: LCD  
 Length standard: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed: Unlimited  
 Battery: SR44 (1 pc.), **938882**  
 Battery life: Approx. 3.5 years under normal use

### Function

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

### Optional Accessories

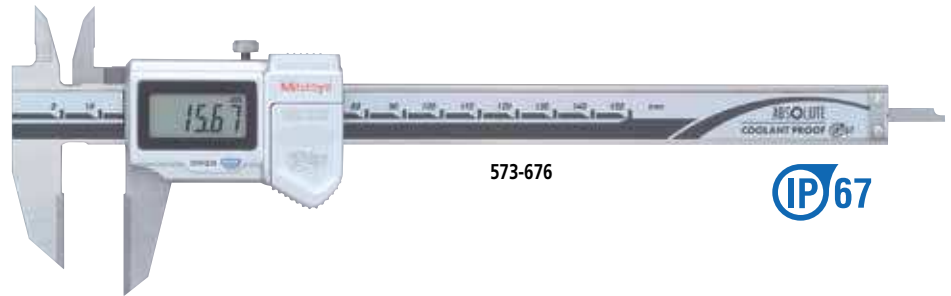
**05CZA624:** SPC cable with data switch (40" / 1m)  
**05CZA625:** SPC cable with data switch (80" / 2m)

# Scribing Caliper

**SERIES 573, 536 — ABSOLUTE Digimatic and Vernier Type**

### FEATURES

- The carbide-tipped jaws facilitate fine scribing on workpiece.
- With depth bar.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.



### SPECIFICATIONS

Metric		Digital model		
Range	Order No.	Accuracy	Resolution	Mass (g)
0 - 150mm	<b>573-676</b>	±0.02mm	0.01mm	166
0 - 200mm	<b>573-677</b>	±0.02mm	0.01mm	196
0 - 300mm	<b>573-679</b>	±0.03mm	0.01mm	345

Metric		Vernier type		
Range	Order No.	Accuracy	Graduation	Mass (g)
0 - 150mm	<b>536-221</b>	±0.05mm	0.05mm	150
0 - 200mm	<b>536-222</b>	±0.05mm	0.05mm	180
0 - 300mm	<b>536-223</b>	±0.08mm	0.05mm	355

### DIMENSIONS

Unit: mm

Range	L	a	b	c	d	e
0 - 150mm	229	46	21.5	17	16	33
0 - 200mm	288	50	25	20.5	16	43
0 - 300mm	403	64	27.5	22	20	54



# ABSOLUTE Inside Caliper

**SERIES 573, 536 — Knife-edge/Inside Groove/Point-Jaw Type**



## FEATURES

- Specially designed for inside measurements in hard-to-reach places.
- With SPC data output. (Series 573)
- Supplied in fitted plastic case.
- 18" / 450mm and 24" / 600mm supplied in wooden case.

### Knife-edge type



### Inside-groove type



### Point-jaw type



## SPECIFICATIONS

### Metric Digital model

Range	Order No.	Accuracy	Remarks	Mass (g)
10 - 200mm	<b>573-642</b>	±0.05mm	Knife-edge type, Measurable min. hole diameter: ø10mm	227
10 - 160mm	<b>573-645</b>	±0.05mm	Inside-groove type, Measurable min. hole diameter: ø10mm	147
20 - 170mm	<b>573-646</b>	±0.03mm	Point-jaw type, Measurable min. hole diameter: ø20mm	157

### Inch/Metric Digital model

Range	Order No.	Accuracy	Remarks	Mass (g)
.4" - 8" / 10-200mm	<b>573-742</b>	±.002"	Knife-edge type, Measurable min. hole diameter: ø.4"	227
.4" - 6" / 10-150mm	<b>573-745</b>	±.002"	Inside-groove type, Measurable min. hole diameter: ø.4"	147
.8" - 6" / 20-150mm	<b>573-746</b>	±.0015"	Point-jaw type, Measurable min. hole diameter: ø.8"	157

### Metric

Range	Order No.	Accuracy	Remarks	Mass (g)
10 - 200mm	<b>536-142</b>	±0.12mm	Knife-edge type, Measurable min. hole diameter: ø10mm	210
10 - 150mm	<b>536-145</b>	±0.05mm	Inside groove type, Measurable min. hole diameter: ø10mm	130
20 - 150mm	<b>536-146</b>	±0.05mm	Point jaw type, Measurable min. hole diameter: ø20mm	140
30 - 300mm	<b>536-147</b>	±0.08mm	Point jaw type, Measurable min. hole diameter: ø30mm	370
70 - 450mm	<b>536-148</b>	±0.10mm	Point jaw type, Measurable min. hole diameter: ø70mm	1,250
70 - 600mm	<b>536-149</b>	±0.12mm	Point jaw type, Measurable min. hole diameter: ø70mm	1,430



## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution\*: .0005"/0.01mm / 0.01mm  
 Graduation\*\*: 0.05mm  
 Display\*: LCD  
 Length standard\*: ABSOLUTE electrostatic capacitance type linear encoder  
 Max. response speed\*: Unlimited  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 3.5 years under normal use  
 \*Digital models \*\*Analog models

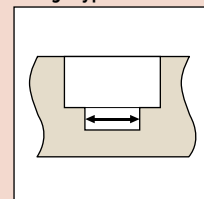
## Function of Digital Model

Origin-set, Zero-setting, Power On/Off, Data output, inch/mm conversion (on inch/metric models only)  
 Alarm: Low voltage, Counting value composition error

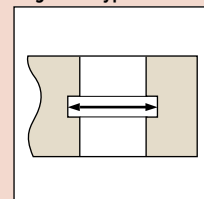
## Optional Accessories for Digital Model

- 05CZA624**: SPC cable with data switch (40" / 1m)
- 05CZA625**: SPC cable with data switch (80" / 2m)

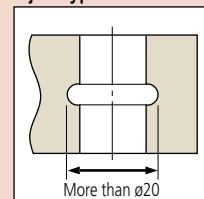
### Knife-edge type



### Inside groove type



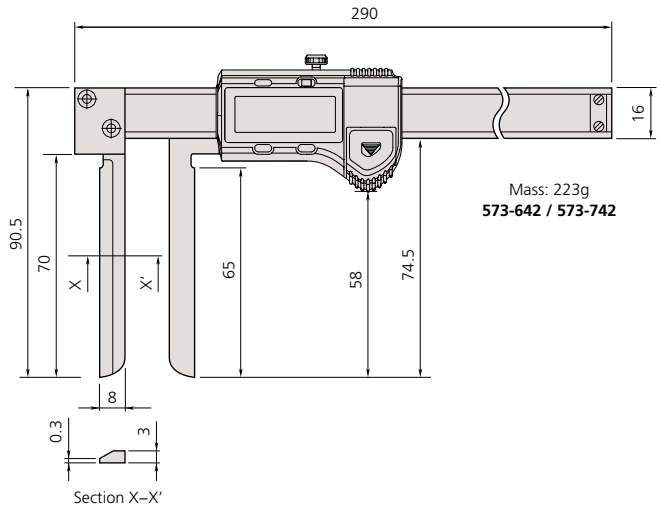
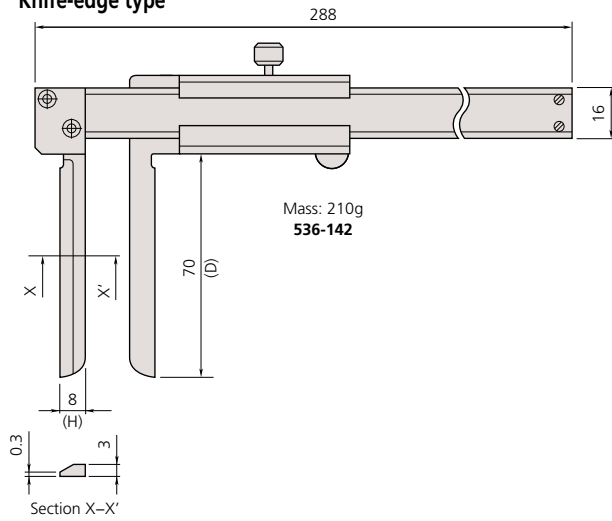
### Point jaw type



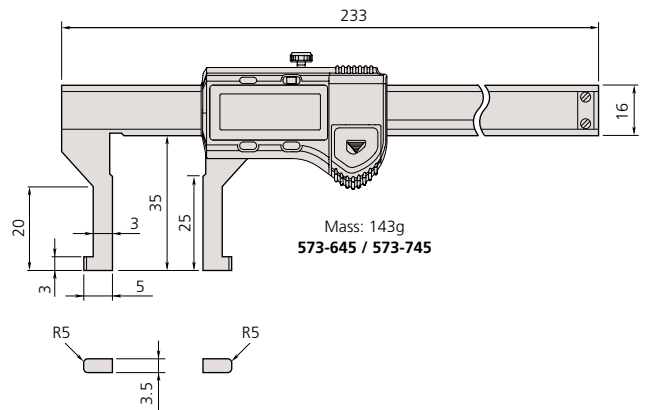
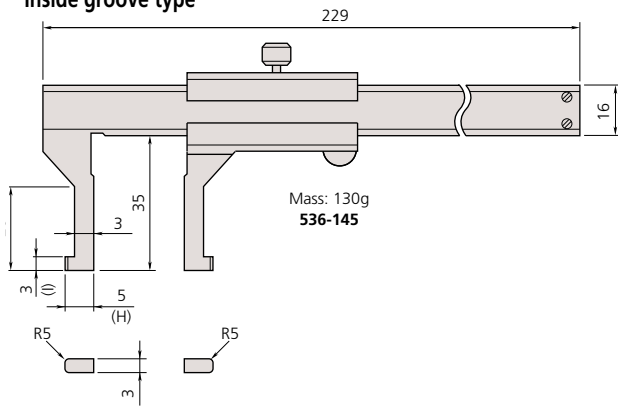
# DIMENSIONS AND MASS

Unit: mm

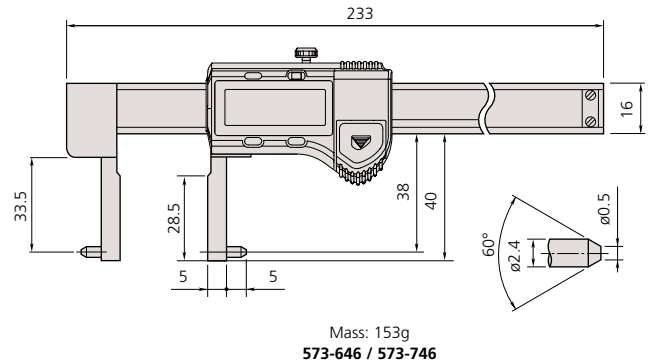
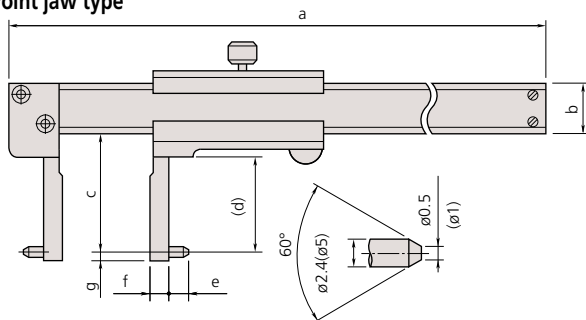
## Knife-edge type



## Inside groove type



## Point jaw type



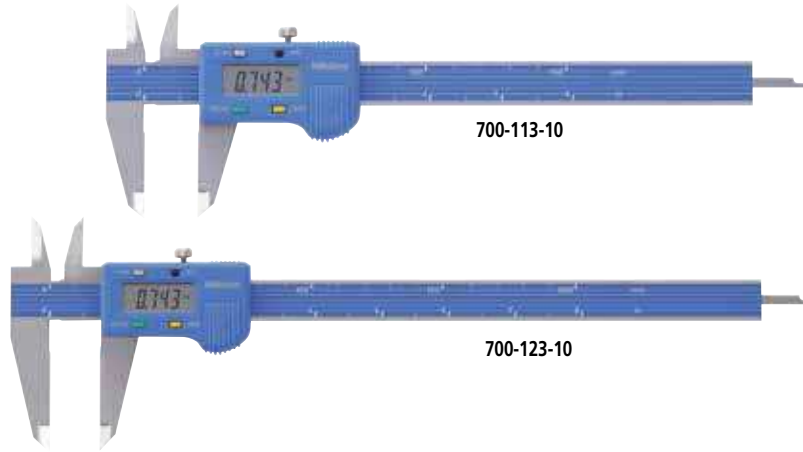
Order No.	Range	a	b	c	d	e	f	g	Mass (g)
536-146	150mm	229	16	38	31	5	5	2	140
536-147	300mm	403	20	98	89	5	10	2	370
536-148	450mm	610	25	145	136	10	25	5	1,250
536-149	600mm	750	25	145	136	10	25	5	1,430

# MyCAL-Lite

## SERIES 700 — Digital Caliper for DIY

### FEATURES

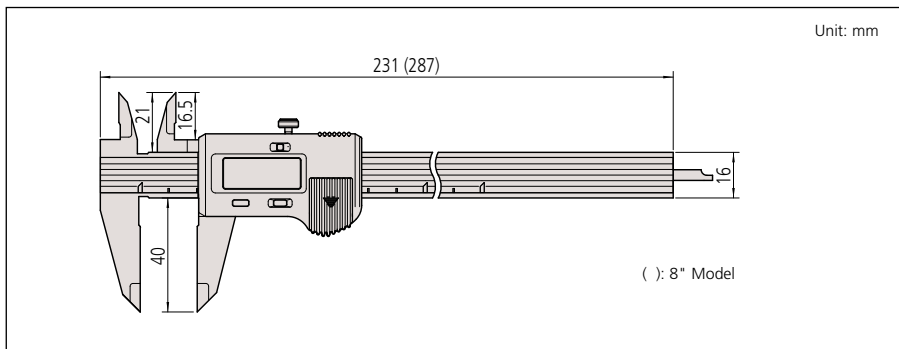
- The MyCAL-Lite is an ideal measuring tool for the DIY market.
- The LCD screen allows error-free readout of measurements.
- With depth measuring bar.



### SPECIFICATIONS

Inch/Metric			
Range	Order No.	Accuracy	Mass (g)
0 - 6" / 0 - 150mm	<b>700-113-10</b>	$\pm 0.005"$ / $\pm 0.2\text{mm}$	150
0 - 8" / 0 - 200mm	<b>700-123-10</b>	$\pm 0.005"$ / $\pm 0.2\text{mm}$	170

### DIMENSIONS



### Technical Data

Accuracy: Refer to the list of specifications  
Resolution: .001" / 0.1mm  
Display: LCD  
Length standard: Electrostatic capacitance type linear encoder  
Max. response speed: 1800mm/s  
Battery: SR44 (1 pc.), **938882**  
Battery life\*: Approx. 2 years under normal use

### Function

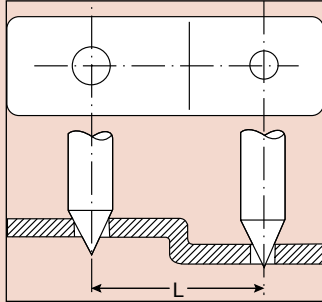
Zero-setting, Power on/off  
inch/mm conversion  
Alarm: Low voltage, Counting value composition error

# Center Line Gage

## Optional Accessories for Caliper

### FEATURES

Pairs of conical probes are specially designed for Digimatic, Dial and Vernier calipers to quickly measure centerline distances.



**050001**

Application for 4", 6" and 8" Vernier, Dial and Digimatic Calipers, requiring dimensions over .375".



**050018**

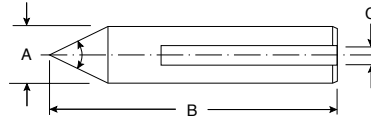
Application for 12" Vernier, Dial and Digimatic Calipers requiring dimensions over .5".

### SPECIFICATIONS

Center Line Gage

Order No.	Description
<b>050001</b>	For 4, 6 and 8" Calipers
<b>050018</b>	For 12" Calipers

### DIMENSIONS



	A	B	C
<b>050001</b>	.375"	2.187"	.141"
<b>050018</b>	.500"	2.75"	.154"

# Depth Base Attachment

## Optional Accessories for Caliper

### FEATURES

- For 4", 6", 8", 12" / 100mm, 150mm, 200mm, 300mm, vernier, dial and digital calipers which have a depth measuring bar.

- Finely ground base surface and secure locking clamp.



**050084-10**

### SPECIFICATIONS

Inch/Metric

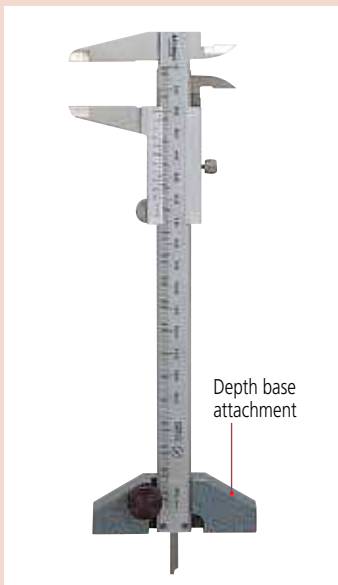
Size	Order No.	Remarks (applicable measuring range of caliper)
3" / 75mm	<b>050083-10</b>	4", 6", 8" / 100mm, 150mm, 200mm
4" / 100mm	<b>050084-10</b>	4", 6", 8" / 100mm, 150mm, 200mm
5" / 125mm	<b>050085-10</b>	12" / 300mm

### DIMENSIONS

Unit: mm

Size	a	b	c	d	e	t
3" / 75mm	25	75	26.5	13	18.5	12
4" / 100mm	25	100	26.5	13	18.5	12
5" / 125mm	30	125	28.5	13	20	14

t: Base thickness



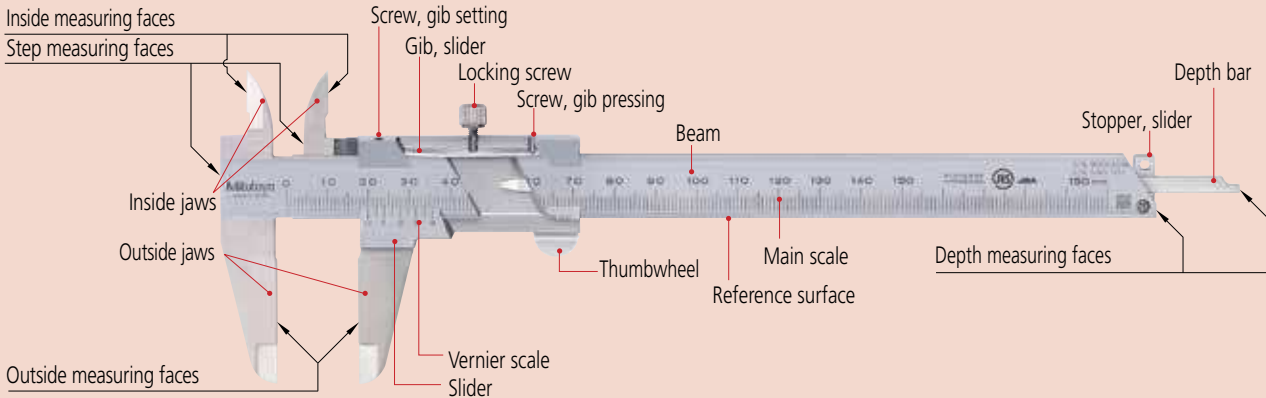
# Quick Guide to Precision Measuring Instruments



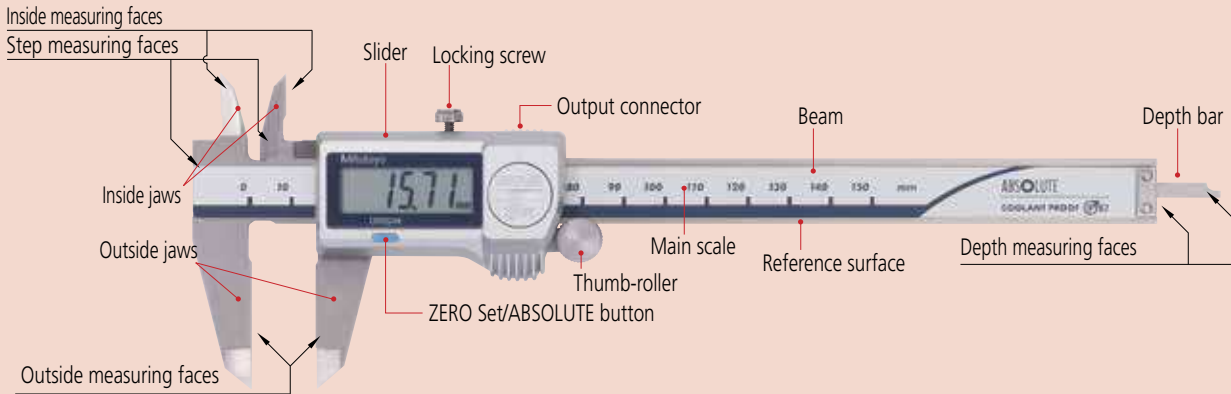
## Calipers

### Nomenclature

#### Vernier Caliper

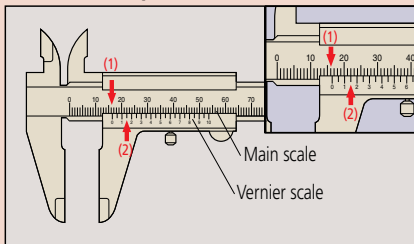


#### Absolute Digimatic Caliper



### How to Read the Scale

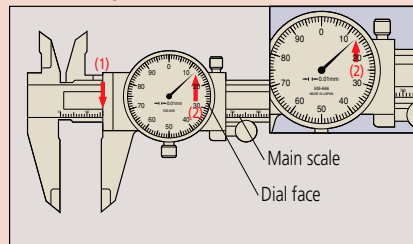
#### Vernier Calipers



**Graduation 0.05mm**

(1) Main scale	16	mm
(2) Vernier	0.15	mm
Reading	16.15	mm

#### Dial Calipers



**Graduation 0.01mm**

(1) Main scale	16	mm
(2) Dial face	0.13	mm
Reading	16.13	mm

Note) Above left, 0.15 mm (2) is read at the position where a main scale graduation line corresponds with a vernier graduation line.

### Measurement applications

1. Outside measurement
2. Inside measurement

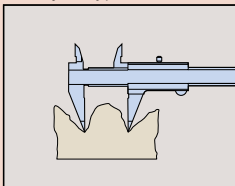


3. Step measurement
4. Depth measurement



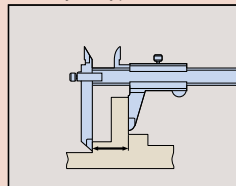
### Special Purpose Caliper Applications

#### Point jaw type



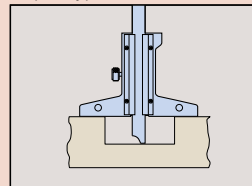
For uneven surface measurement

#### Offset jaw type



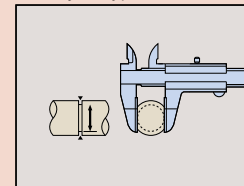
For stepped feature measurement

#### Depth type



For depth measurement

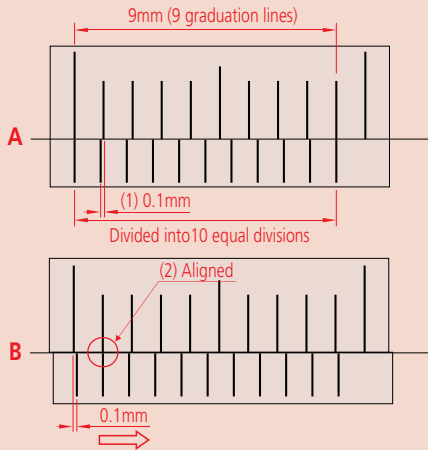
#### Blade jaw type



For diameter of narrow groove measurement

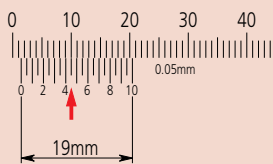
## Vernier scale

This is a short auxiliary scale that enables accurate interpolation between the divisions of a longer scale without using mechanical magnification. The principle of operation is that each vernier scale division is slightly smaller than a main scale division, so that successive vernier graduations successively coincide with main scale graduations as one is moved relative to the other. Specifically,  $n$  divisions on a vernier scale are the same length as  $n-1$  divisions on the main scale it works with, and  $n$  defines the division (or interpolation) ratio. Although  $n$  may be any number, in practice it is typically 10, 20, 25, etc., so that the division is a useful decimal fraction. The example below is for  $n = 10$ . The main scale is graduated in mm, and so the vernier scale is 9mm (10 divisions) long, the same as 9mm (9 divisions) on the main scale. This produces a difference in length of 0.1mm (1) as shown in figure A (the 1st vernier graduation is aligned with the first main scale graduation). If the vernier scale is slid 0.1mm to the right as shown in figure B, the 2nd graduation line on the vernier scale moves into alignment with the 2nd line on the main scale (2), and so enables easy reading of the 0.1mm displacement.

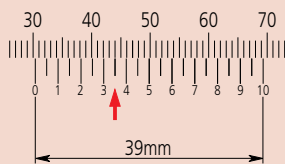


Some early calipers divided 19 divisions on the main scale by 20 vernier divisions to provide 0.05mm resolution. However, the closely spaced lines proved difficult to read and so, since the 1970s, a long vernier scale that uses 39 main scale divisions to spread the lines is generally used instead, as shown below.

### 19mm Vernier scale

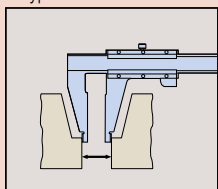


### 39mm vernier scale (long vernier scale)



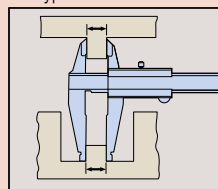
Calipers were made that gave an even finer resolution of 0.02mm. These required a 49-division vernier scale dividing 50 main scale divisions. However, they were difficult to read and are now hard to find since digital calipers with an easily read display and resolution of 0.01mm appeared.

### C-type



Standard outside measurement  
Inside measurement of a stepped hole  
Measurement of a stepped part

### CN-type

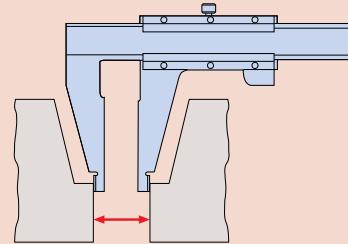


Standard outside measurement  
Measurement of a stepped part

## About Long Calipers

Steel rules are commonly used to roughly measure large workpieces, but if more accuracy is needed, then a long caliper is suitable for the job. A long caliper is convenient for its user friendliness but does require some care during use. In the first place it is important to realize there is no relationship between resolution and accuracy. For details, refer to the values in our catalog. Resolution is constant whereas the accuracy obtainable varies dramatically according to how the caliper is used.

The measuring method with this instrument is a concern since distortion of the main beam causes a large amount of the measurement error, so accuracy will vary greatly depending on the method used for supporting the caliper at the time. Also, be careful not to use too much measuring force when using the outside measuring faces as they are furthest away from the main beam so potential errors will be at a maximum here. This precaution is also necessary when using the tips of the outside measuring faces of a long-jaw caliper.



## Small hole measurement with an M-type caliper

Structural error ( $d$ ) occurs when you measure the internal diameter of a small hole.

$\phi D$ : True internal diameter

$\phi d$ : Measured diameter

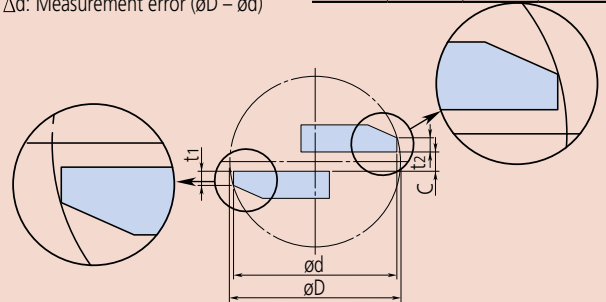
$t, t_1$ : Thickness of the inside jaw

$C$ : Distance between the inside jaws

$\Delta d$ : Measurement error ( $\phi D - \phi d$ )

True internal diameter ( $\phi D$ : 5mm)  
Unit: mm

$t, t_1 + C$	0.3	0.5	0.7
$\Delta d$	0.009	0.026	0.047



## Inside Measurement with a CM-type Caliper

Because the inside measuring faces of a CM-type caliper are at the tips of the jaws, the measuring face parallelism is heavily affected by measuring force, and this becomes a large factor in the measurement accuracy attainable.

In contrast to an M-type caliper, a CM-type caliper cannot measure a very small hole diameter because it is limited to the size of the stepped jaws, although normally this is not an inconvenience as it would be unusual to have to measure a very small hole with this type of caliper. Of course, the radius of curvature on the inside measuring faces is always small enough to allow correct hole diameter measurements right down to the lowest limit (jaw closure). Mitutoyo CM-type calipers are provided with an extra scale on the slider for inside measurements so they can be read directly without the need for calculation, just as for an outside measurement. This useful feature eliminates the possibility of error that occurs when having to add the inside-jaw-thickness correction on a single-scale caliper.

